
	Mounting instructions Feeding station	
	Re: Feeding station with V01-identification	
	Date June 18, 2007	
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Feeding station with V01-identification

The feeding station with V01-identification is available in three variants which differ in mounting and antenna position:

- Wall mounting
- Floor mounting
- Mounting to the feed fence

With all three variants the antenna of the V01-identification can be secured

- to the side panel or
- to the front plate of the feeding station.

Wall mounting with antenna on front plate

1. Place the antenna box in the middle of the front plate. Make sure that:
 - the flat side is facing upwards,
 - the upper edge of the antenna box is flush with the lower edge of the notch of the front plate.
2. Secure the antenna box.
3. Centrally bore a hole underneath the antenna box into the front plate. Run the antenna cable through the hole.
4. Lay down the front plate on the ground.
5. Place a side panel on the front plate and keep it flush with the lateral and the upper edges of the front plate.
6. Pencil the holes and bore the front plate at



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the marked spots.

7. Same procedure for the second side panel.
8. Screw both spacers to the side panels and the front plate.



9. Screw the pipe ends (1) of the side panels. Make sure that the head of the bolt is facing backwards.

**1**

10. Secure the sucking point. The distance between the shed floor and the center of the teat should be 65 cm. The splash guard (2) should be flush with the lower edge of the front plate opening.

**2**



11. Secure the feeding station to the wall. Make sure that the race-way is horizontally aligned.
12. Mount the stabilizing bar (3).



3

Wall mounting with lateral antenna

1. Proceed as described in the previous chapter.
2. Before mounting the antenna, bore a hole for the cable inlet at the spot shown opposite.
3. Fasten the antenna box to the side panel. Make sure that the flat side of the antenna box is showing backwards.



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1. Proceed as described in the previous chapters.
2. Fasten two supporting legs to each side panel (the one in the fore, the other in the rear third).
3. Secure the feeding station to the shed floor.

**Mounting to feed fence**

1. Proceed as described in the chapters „Wall mounting with lateral antenna“ or „Wall mounting with antenna on front plate“.
2. Mount the longitudinal pipes.
3. Secure the feeding station by means of the pipe clamps.

