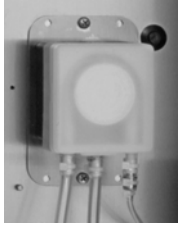
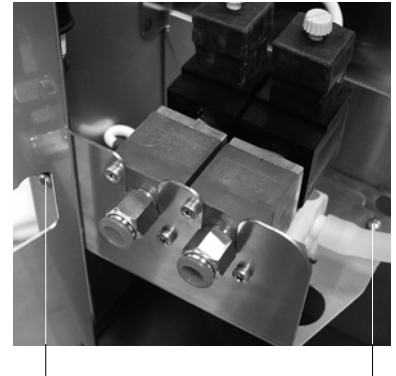


<b>FÖRSTER TECHNIK®</b>  <b>M24.2e</b>	<b>Mounting instructions</b> Cleaning kit Powder	
	<b>Re:</b> SA4, SM4, CE1	
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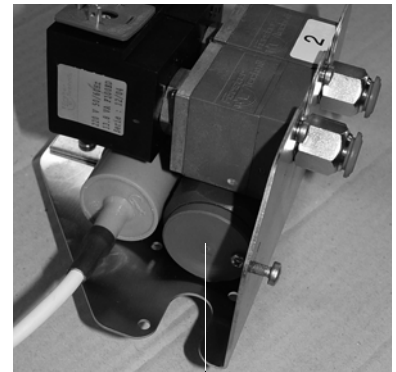
## Retrofitting the cleaning kit

1. Pull the male connectors and the female connectors from the valve unit. Unscrew the screws (1) with which the valve unit is fastened to the chassis of the automatic feeder.



1

2. Remove the valve unit. Remove the covering (2) of the joining piece.

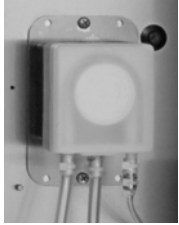


2

3. Mount the mixer draining valve (3) on the joining piece and tighten the screws to secure the valve to the bottom of the retaining plate.



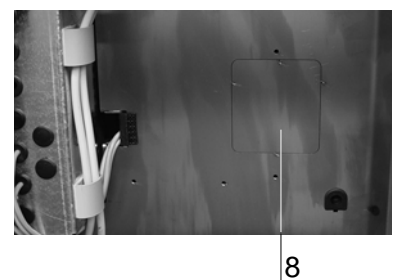
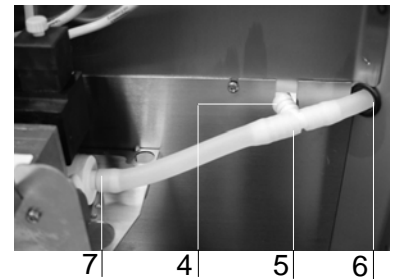
3

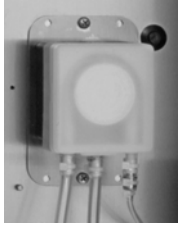
<b>FÖRSTER TECHNIK®</b>  <b>M24.2e</b>	<b>Mounting instructions</b> Cleaning kit Powder	
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4. Mount the valve unit and connect the female connectors to the male connectors of the valves.

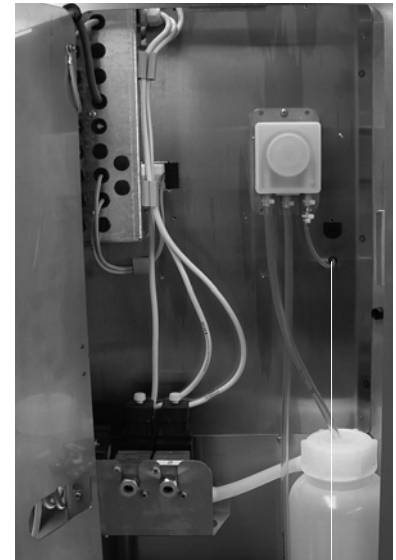


5. Mount the male connector on the training pump.
6. Connect the transparent hose to the nozzle (4) located in the middle of the plastic T-piece (5). Put the long „milky“ hose on the right and the short one on the left nozzle. Push the long hose through the lateral opening of the chassis (6) and mount it on the nozzle of the mixer. Connect the short hose to the training pump (7).
7. Hammer the sheet (8) out of the partition wall.



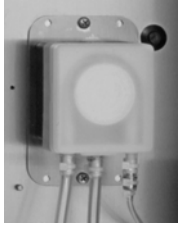
<b>FÖRSTER TECHNIK®</b>  <b>M24.2e</b>	<b>Mounting instructions</b> Cleaning kit Powder	
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8. Fix the detergent pump by means of the M4x8 machine screws. Remove the blind plug (9) down right of the pump.

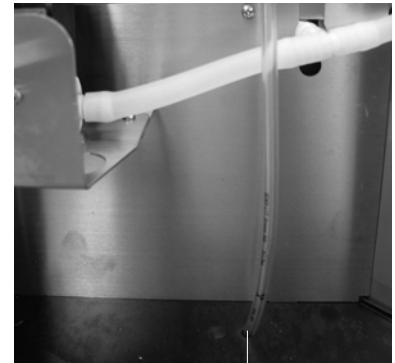


9

9. Push the detergent hose that is secured to the right hose nozzle of the pump through the opening.
10. Cut the left hose diagonally and direct it through the lid of the detergent container until it touches the container ground. To prevent the hose from slipping out of the container, install a cable tie underneath the lid (do not tighten => disconnect!).

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- Remove the right blind plug (10) located on the base of the automatic feeder. Push the medium pump hose (draining hose) through this opening.

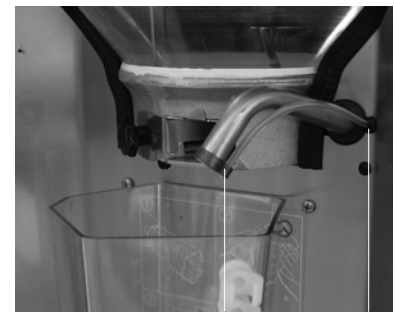


10

- Connect the mixer draining valve and the detergent pump to the control of the automatic feeder (see wiring diagram).

- Remove the blind plug (11) located at the right of the water outlet and replace it by the grommet. Push the detergent hose through it.

 Carefully lay the detergent hose inside the automatic feeder.



12

11

- Fix the single ear clamp (12) and make sure that it is flush with the outlet.
- Cut the detergent hose diagonally in order to prevent drop formation.
- Push the detergent hose into the single ear clamp.