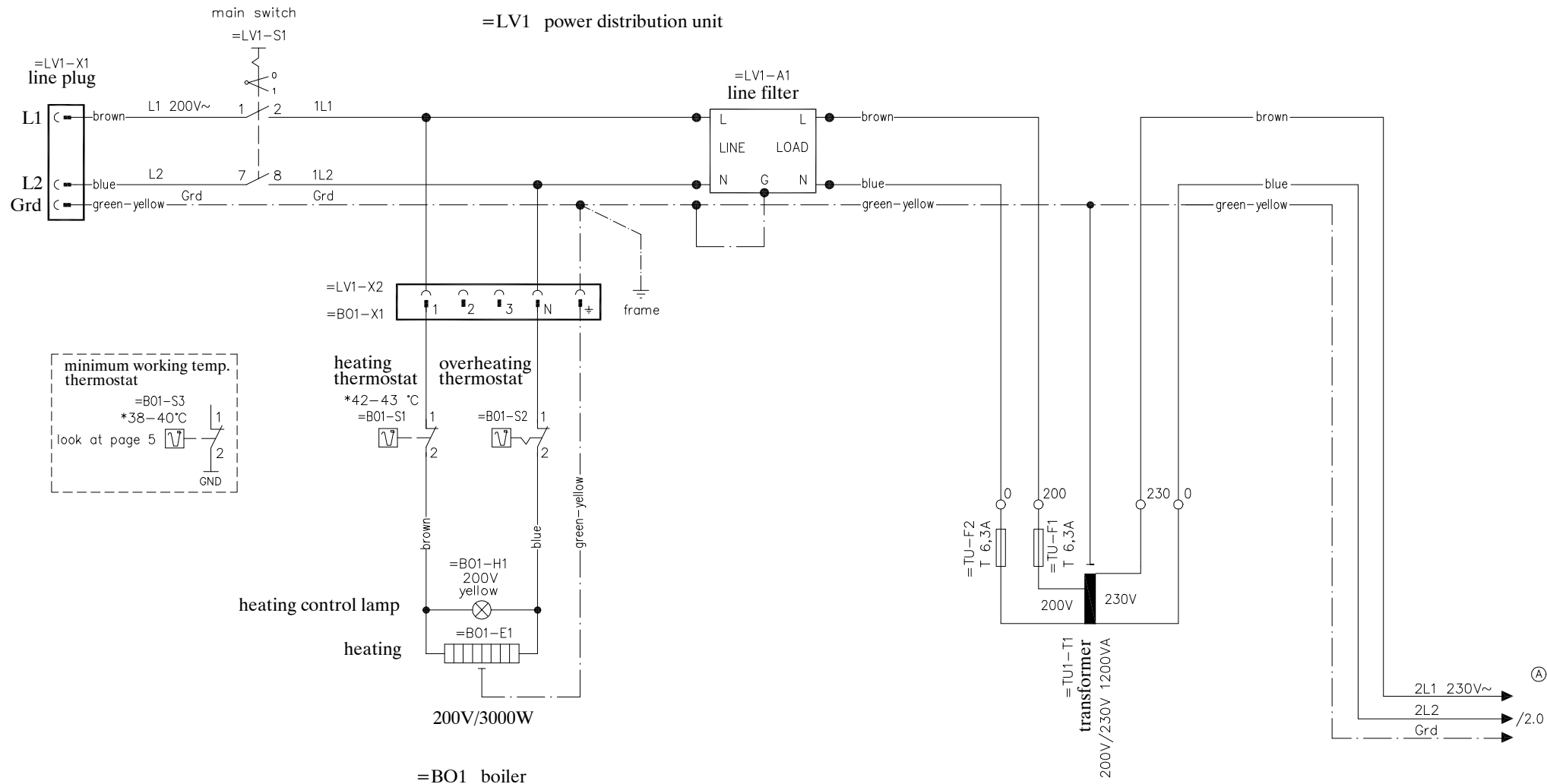


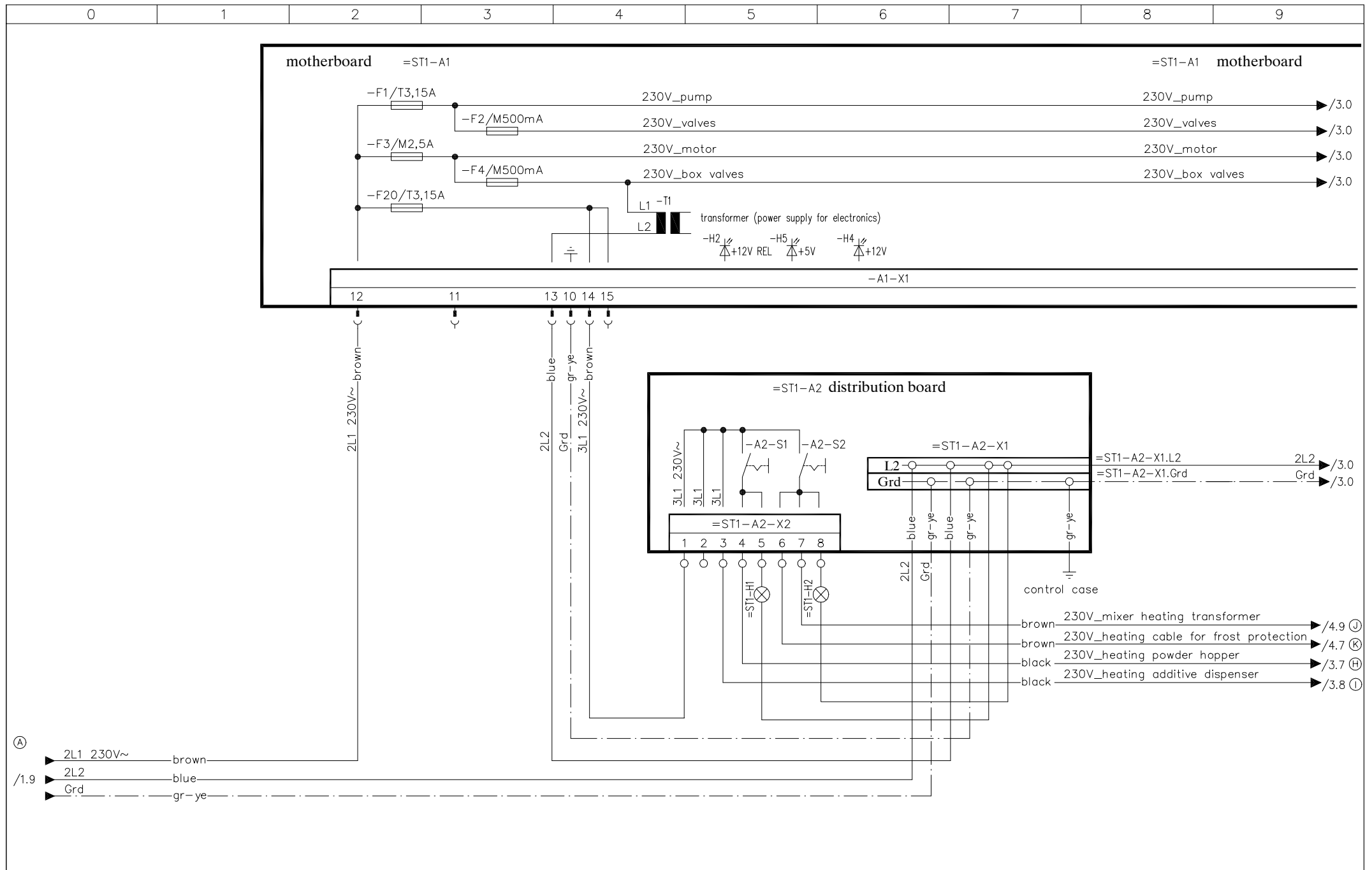
mains connection
200V/L1,L2/Grd/50Hz/60Hz



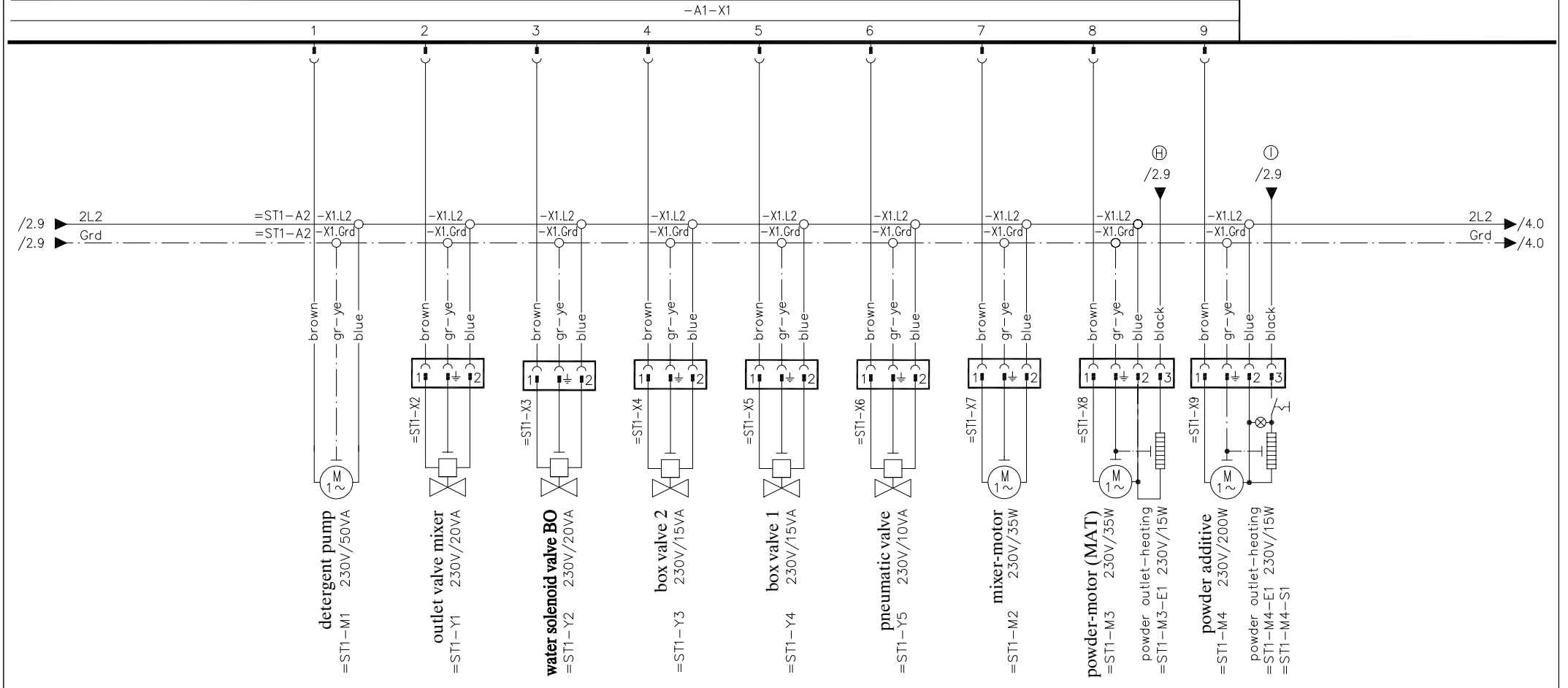
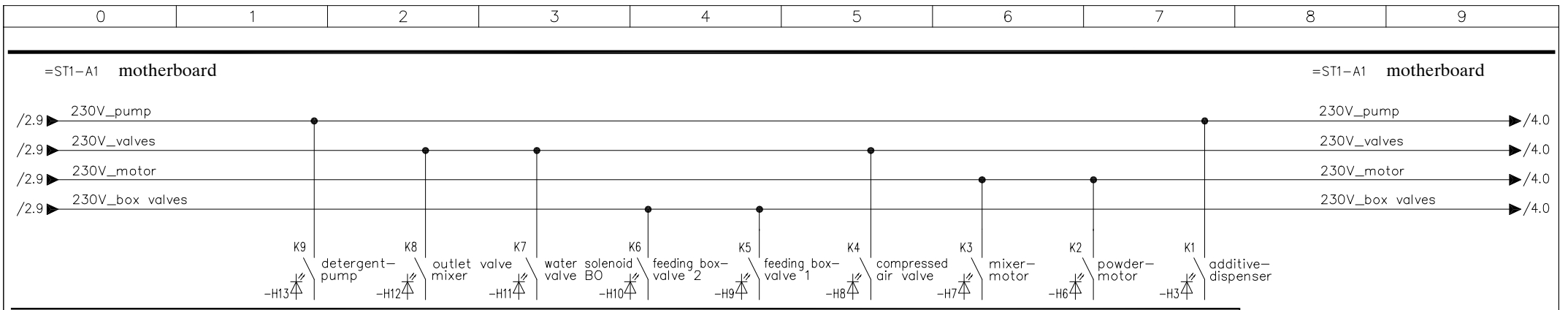
minimum working temp. thermostat
=B01-S3
*38-40°C
look at page 5

*approximate values temperature settings

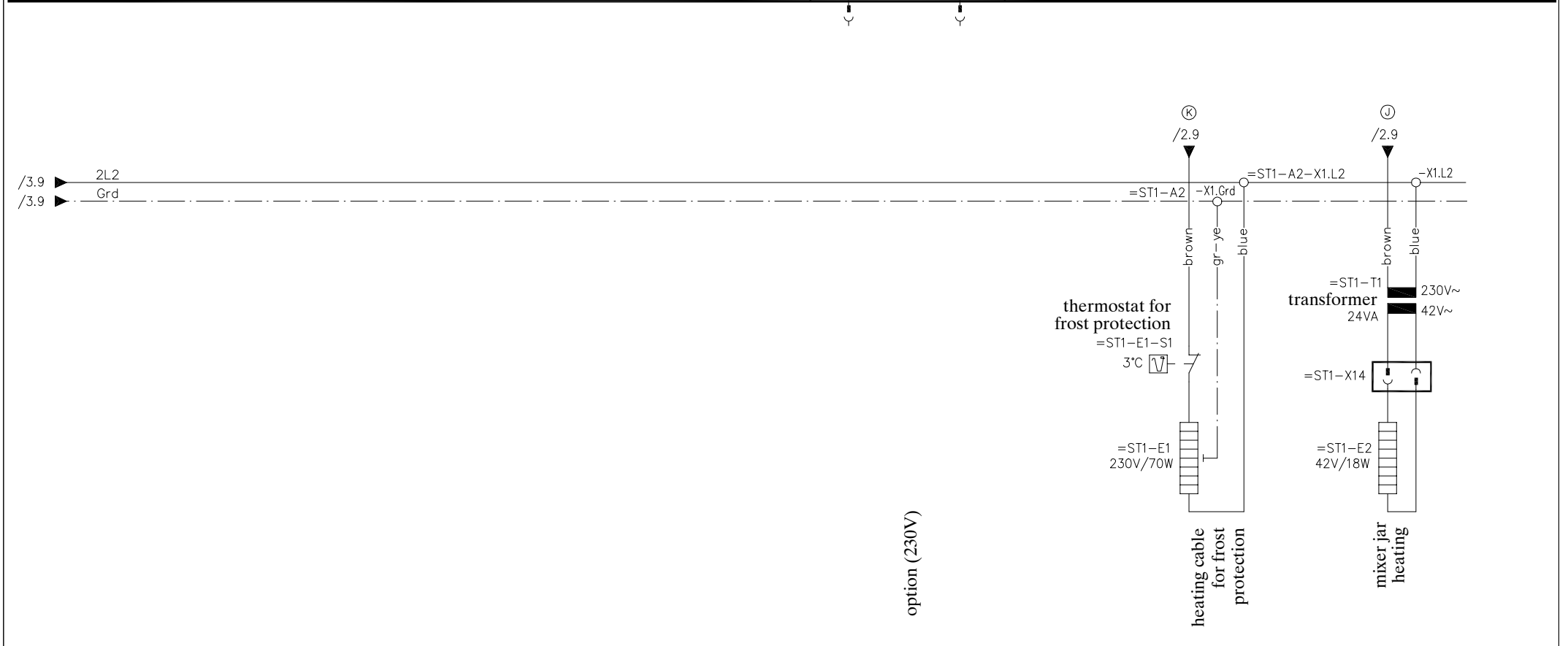
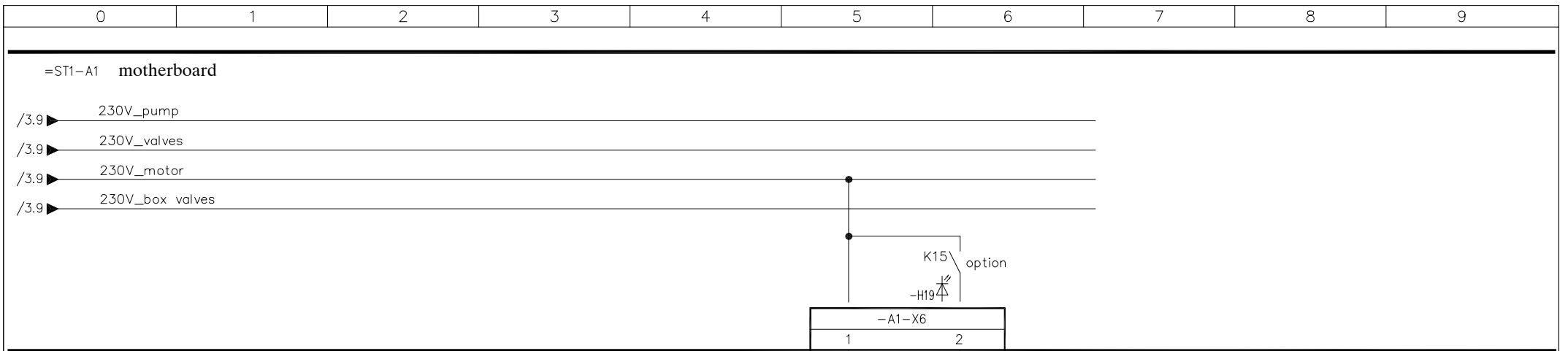
				TAP5-SM2-30-P1 with relay interface		Förster Technik GmbH		Zeichnungs-Nr. PL10109		Blatt 1	
						Japan		gezeichnet Datum 24.10.2001		Versions-Nr. a	
Änderung				Ind. Datum Name		Name jr		Gültig ab: 24.10.2001		Gültig bis:	



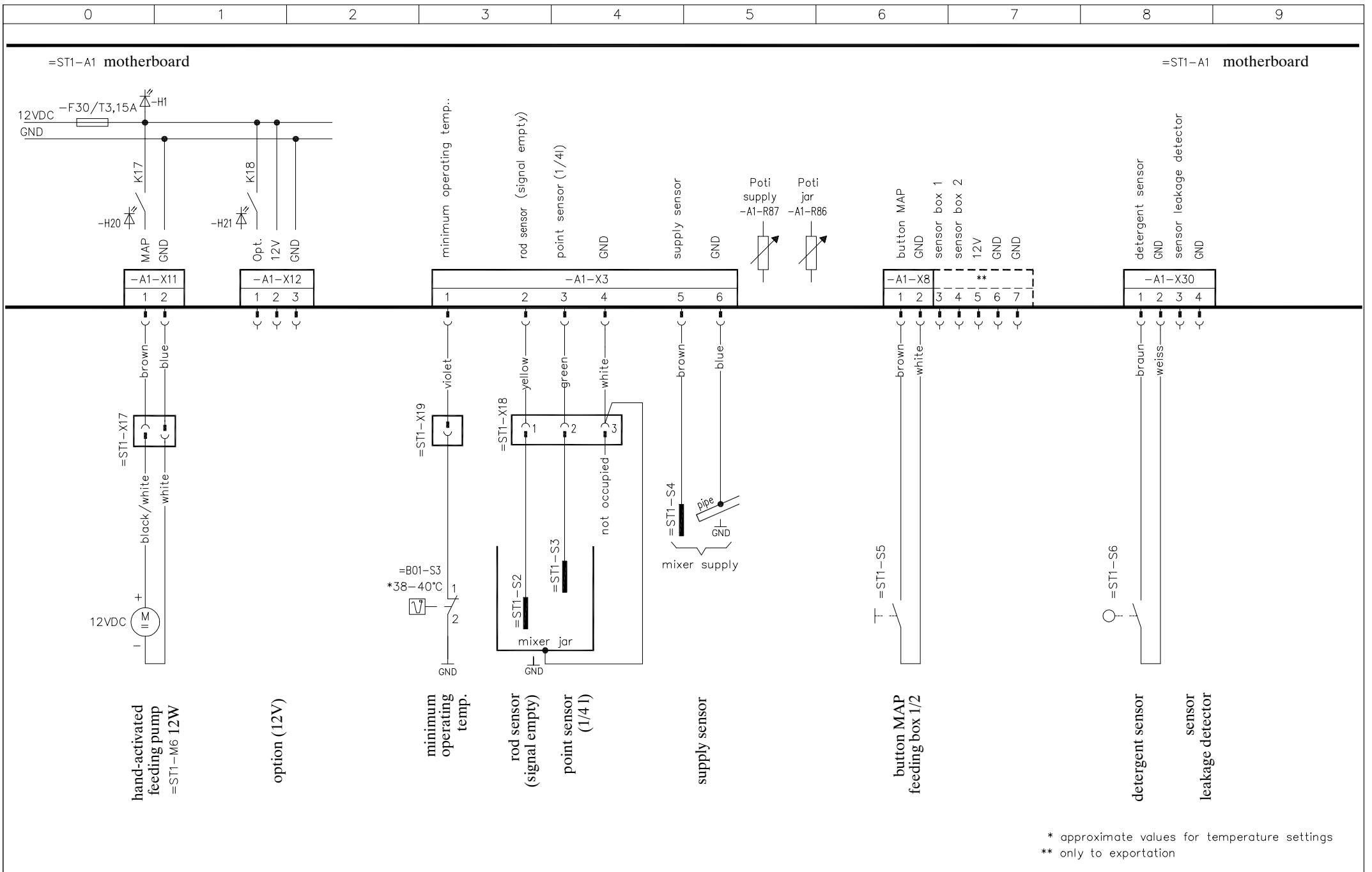
				TAP5-SM2-30-P1 with relay interface		Förster Technik GmbH		Zeichnungs-Nr. PL10109		Blatt 2	
						Japan		gezeichnet Datum 24.10.2001		Versions-Nr. a	
Änderung				Ind.	Datum	Name	Name jr	Gültig ab: 24.10.2001		Gültig bis:	



				TAP5-SM2-30-P1 with relay interface		Förster Technik GmbH		Zeichnungs-Nr. PL10109		Blatt 3	
				Japan		gezeichnet		Datum 24.10.2001		Gültig ab: 24.10.2001	
Änderung				Ind. Datum Name		Name jr		Gültig bis:		von 9 Blätter	



				TAP5-SM2-30-P1 with relay interface	Förster Technik GmbH	Zeichnungs-Nr. PL10109	Blatt 4
						Versions-Nr. a	
					gezeichnet Datum 24.10.2001	Gültig ab: 24.10.2001	von 9 Blätter
Änderung	Ind.	Datum	Name	Japan	Name jr	Gültig bis:	

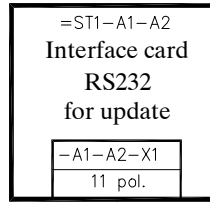


* approximate values for temperature settings
 ** only to exportation

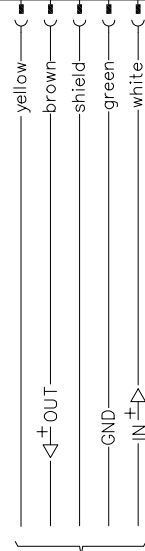
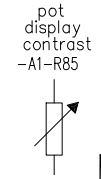
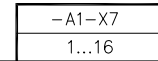
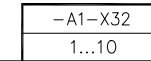
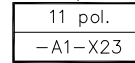
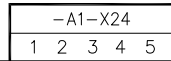
				TAP5-SM2-30-P1 with relay interface		Förster Technik GmbH		Zeichnungs-Nr. PL10109		Blatt 5	
						gezeichnet		Datum 24.10.2001		Gültig ab: 24.10.2001	
Änderung				Japan		Name jr		Gültig bis:			
Ind. Datum Name											

=ST1-A1 motherboard

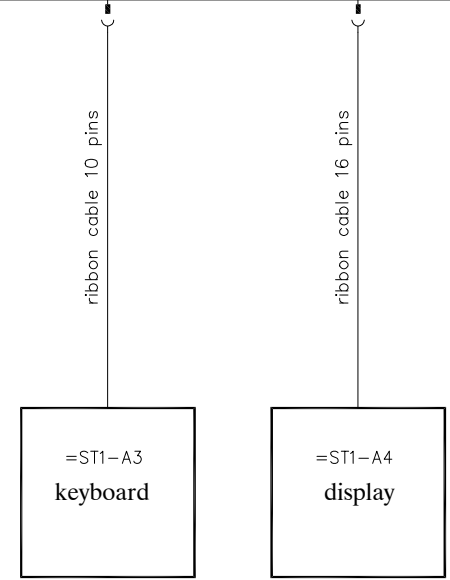
=ST1-A1 motherboard



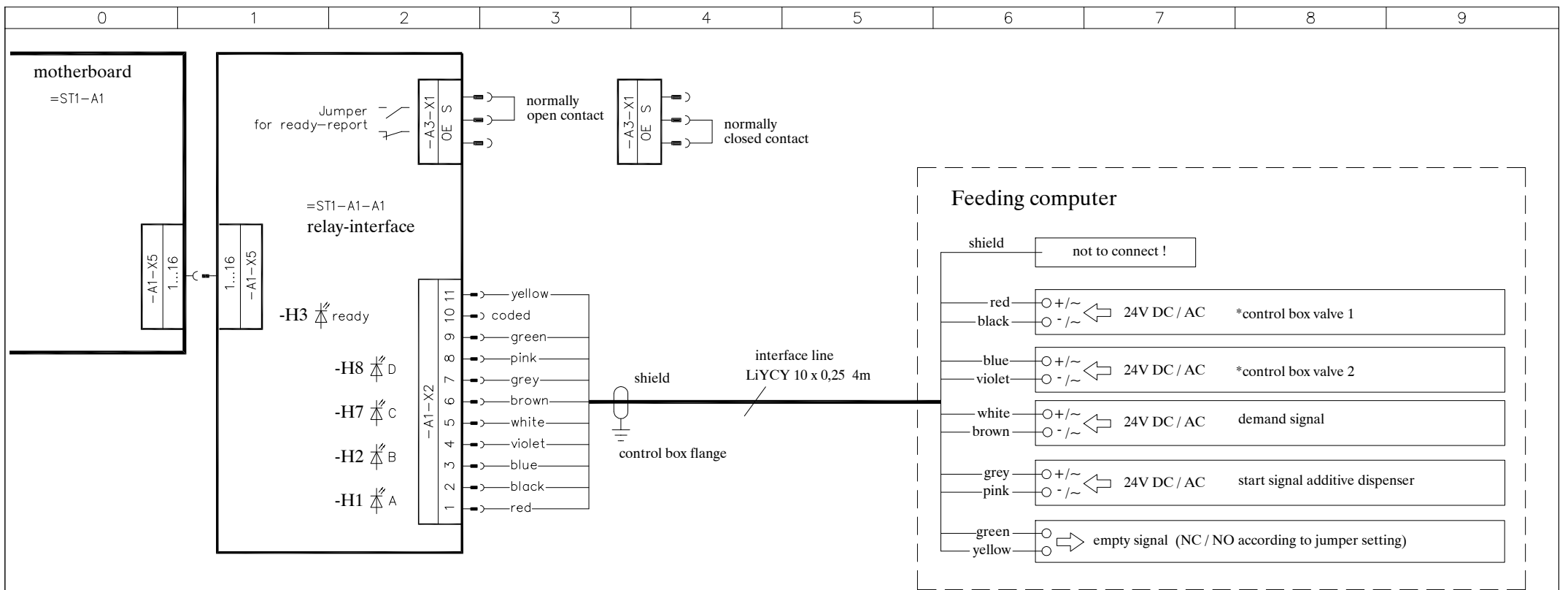
Interface RS232
for update



update cable
(see sep. diagram)

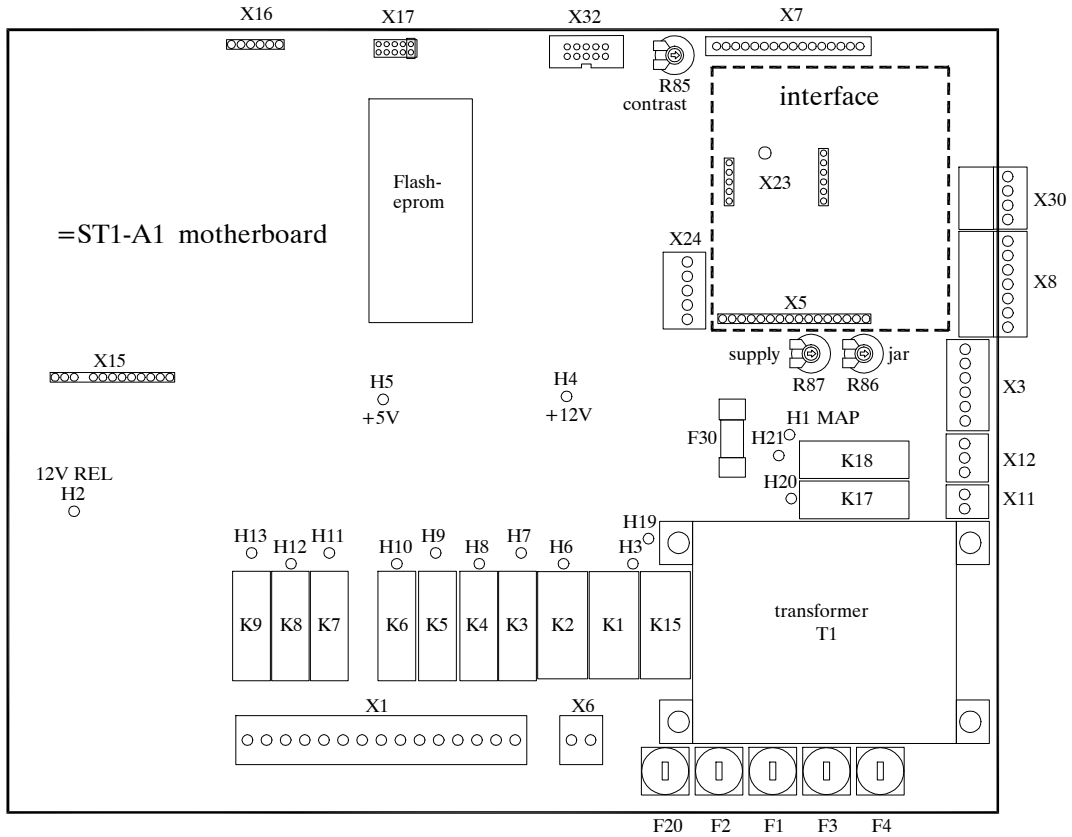


				TAP5-SM2-30-P1 with relay interface	Förster Technik GmbH	Zeichnungs-Nr. PL10109	Blatt 6
						Versions-Nr. a	
					Datum 24.10.2001	Gültig ab: 24.10.2001	
Änderung	Ind.	Datum	Name	Japan	gezeichnet Name jr	Gültig bis:	von 9 Blätter

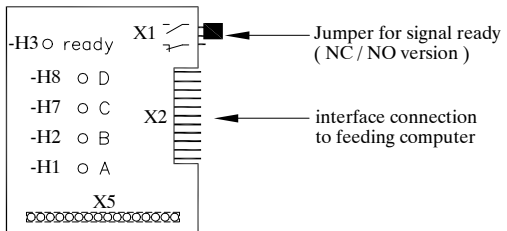


* not available on each feeding computer (see user's manual)

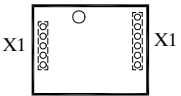
				TAP5-SM2-30-P1 with relay interface	Förster Technik GmbH	Zeichnungs-Nr. PL10109	Blatt 7
					gezeichnet	Datum 24.10.2001	Gültig ab: 24.10.2001
Änderung	Ind.	Datum	Name	Japan	Name jr	Gültig bis:	von 9 Blätter



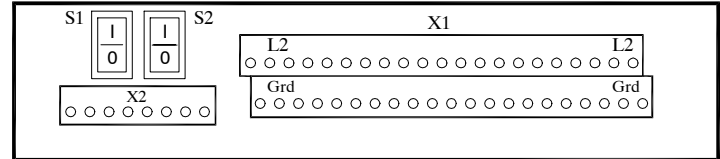
=ST1-A1-A1 relay-interface



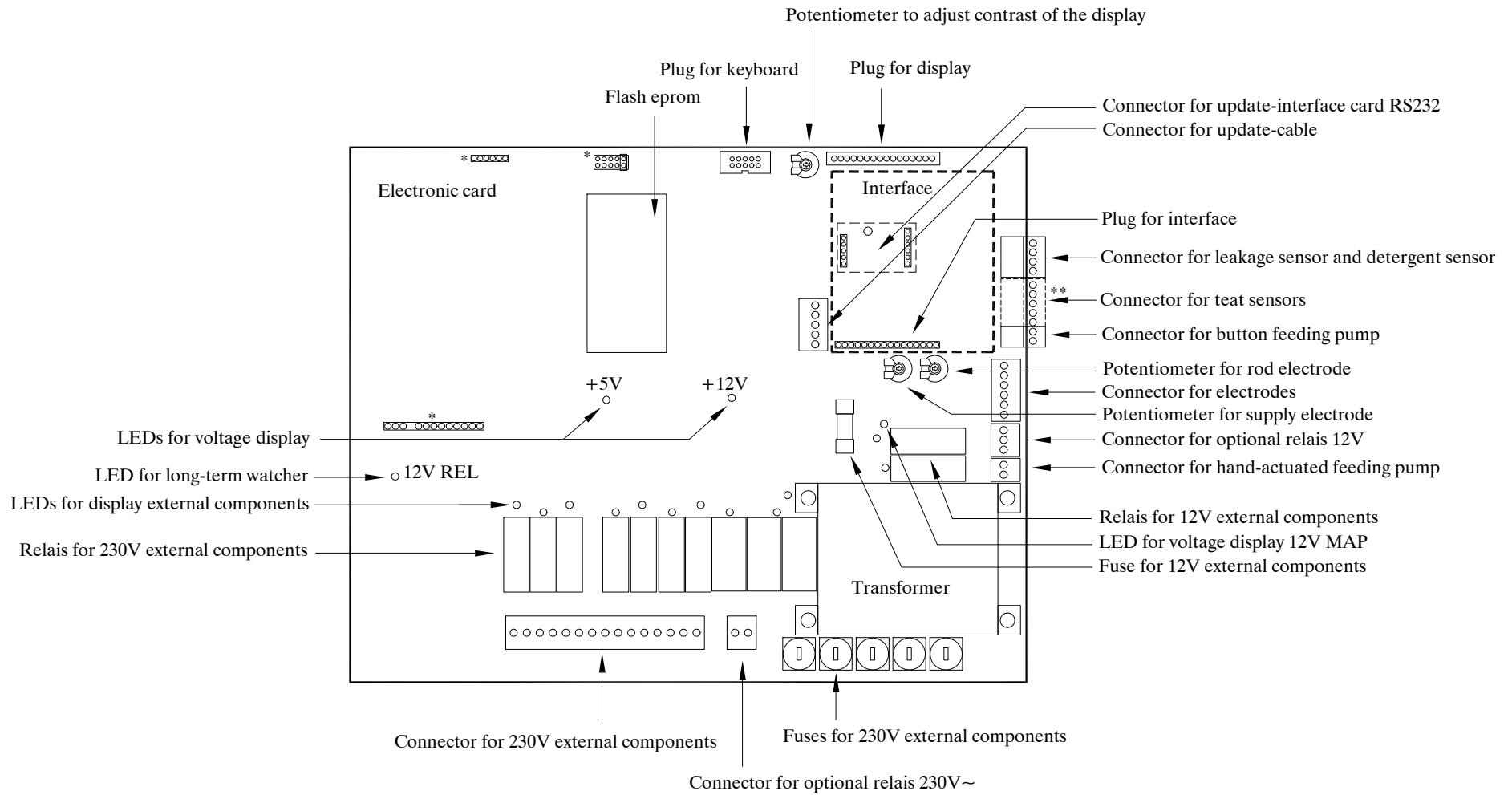
=ST1-A1-A2 interface card RS232 for update



switch on/off powder outlet heating
switch on/off heating cable for frost protection
=ST1-A2 distribution board



				TAP5-SM2-30-P1 with relay interface		Förster Technik GmbH		Zeichnungs-Nr. PL10109		Blatt 8	
				Japan		gezeichnet		Datum 24.10.2001		Gültig ab: 24.10.2001	
Änderung				Ind. Datum Name		Name jr		Gültig bis:		von 9 Blätter	



* Plug for check
 ** depending on the model

				TAP5-SM2-30-P1 with relay interface	Förster Technik GmbH	Zeichnungs-Nr. PL10109	Blatt 9
					gezeichnet	Datum 24.10.2001	Gültig ab: 24.10.2001
Änderung	Ind.	Datum	Name	Japan	Name jr	Gültig bis:	von 9 Blätter