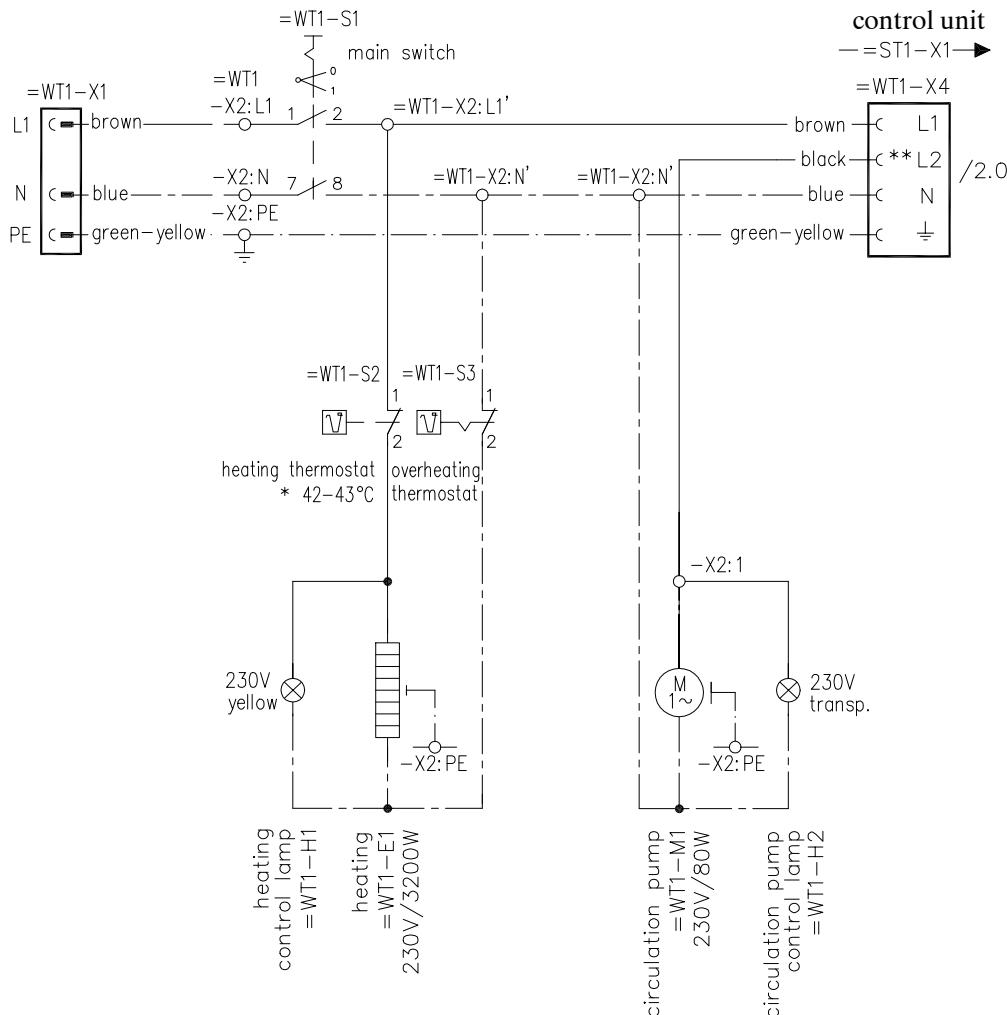


0	1	2	3	4	5	6	7	8	9
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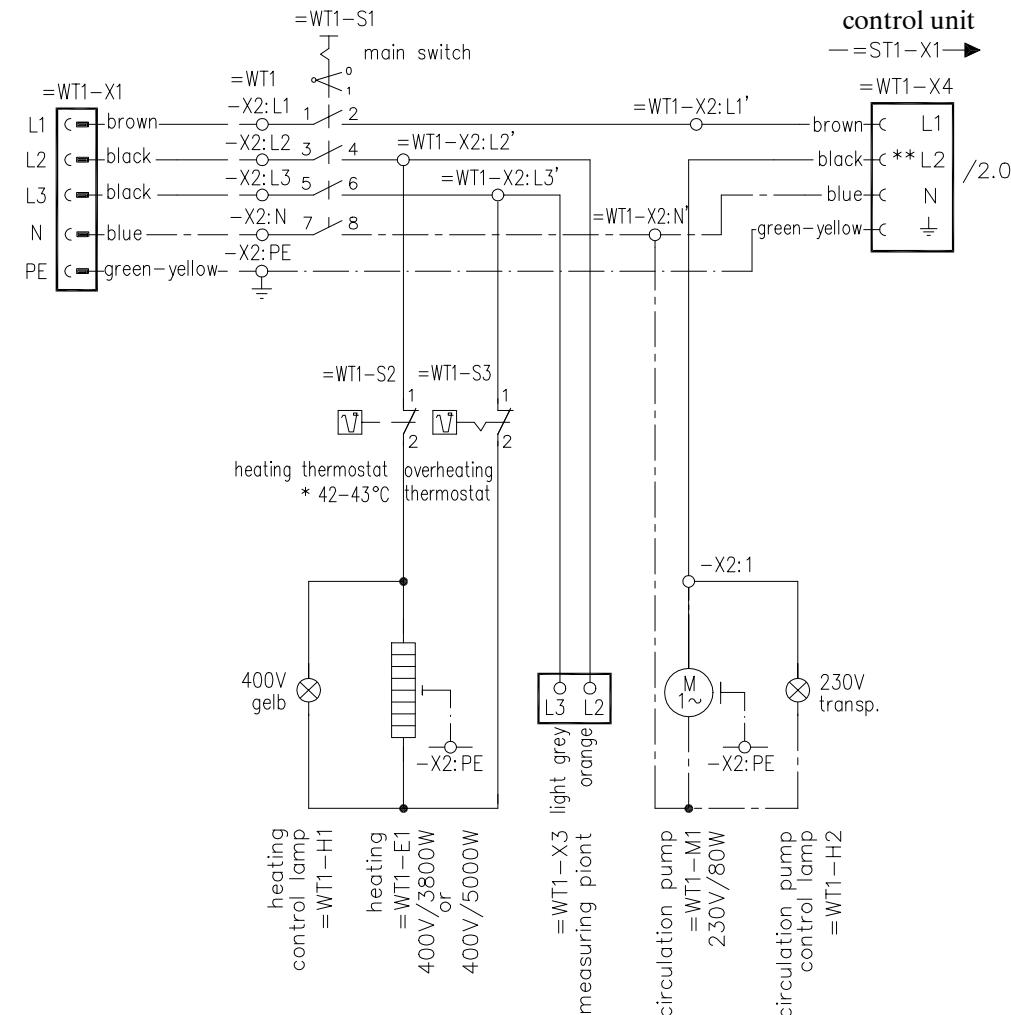
=WT1=HE1 heat exchanger TAK*-SM1-32-P

mains connection
230V/N/PE/50Hz



=WT1=HE1 heat exchanger TAK*-SM1-38-P
=WT1=HE1 heat exchanger TAK*-SM1-50-P

mains connection
400V,3/N/PE/50Hz



* approximate figures temperature settings

** indicated on the connector

TAK*-SM1-32/38/50-P
with relay interface

Förster Technik GmbH

Versions-Nr.

Zeichnungs-Nr.

1

Blatt

1

gezeichnet

Datum 28.08.98

Name Ruh

von

7 Blätter

Änderung

Ind.

Datum Name

0	1	2	3	4	5	6	7	8	9
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heat exchanger

WT1-X4

=ST1-X1

L1

brown

** L2

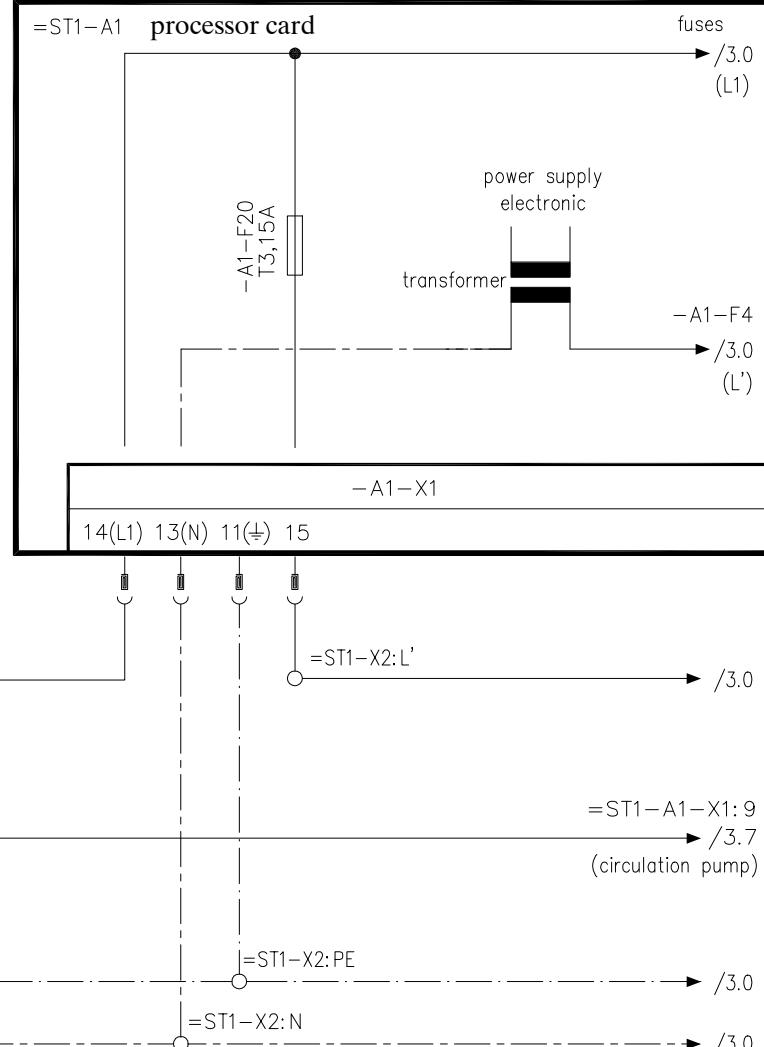
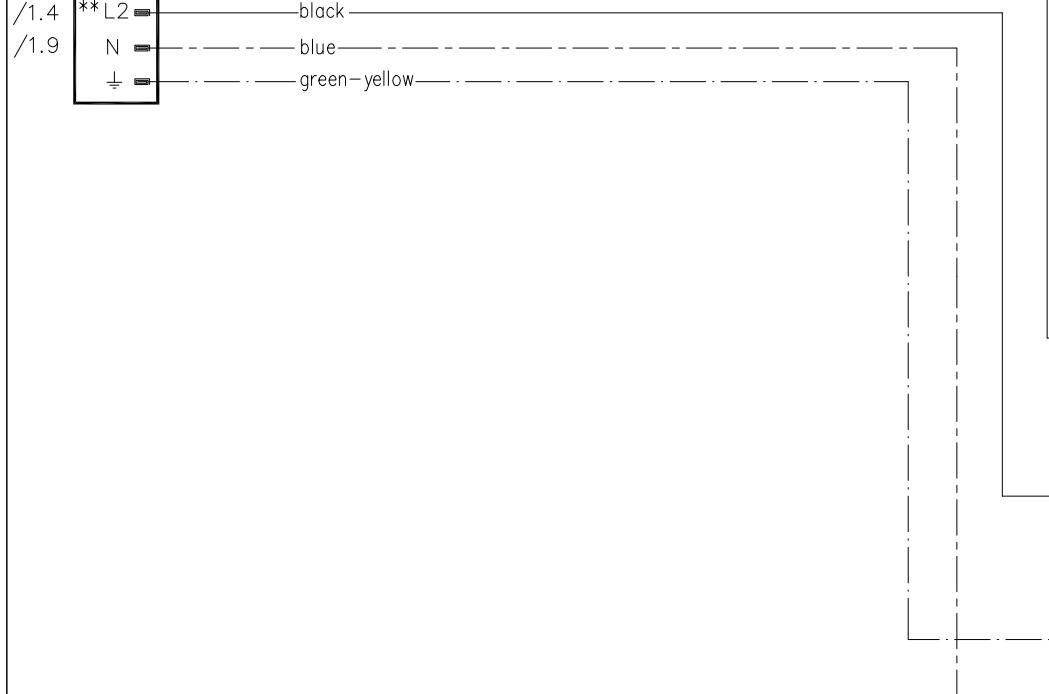
black

N

blue

±

green-yellow



** indicated on the connector

TAK*-SM1-32/38/50-P
with relay interface

Förster Technik GmbH

Zeichnungs-Nr. PLAN354A

Versions-Nr. 1

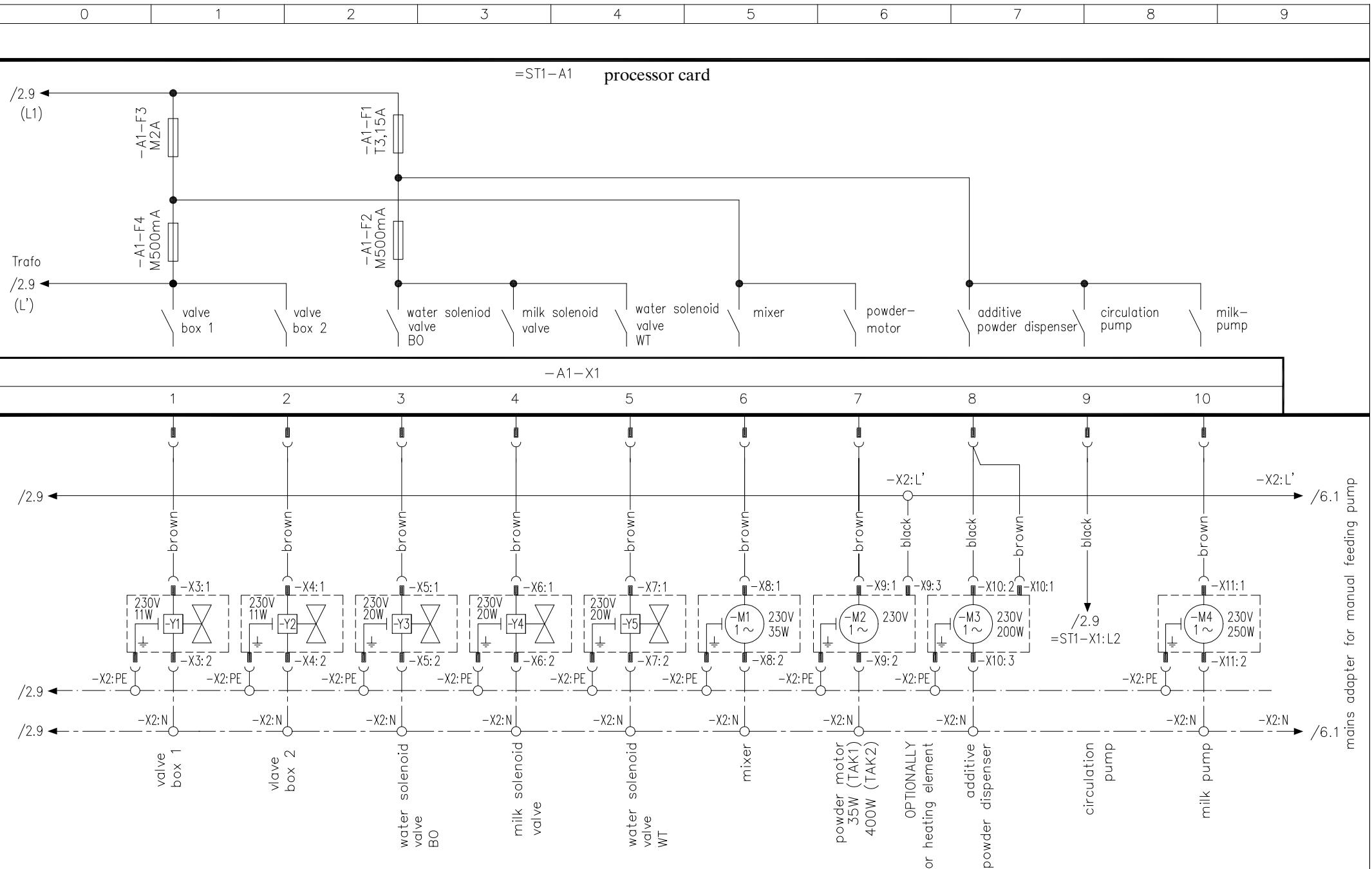
Blatt 2

gezeichnet Datum 28.08.98

Name Ruh

von 7 Blätter

Änderung	Ind.	Datum	Name
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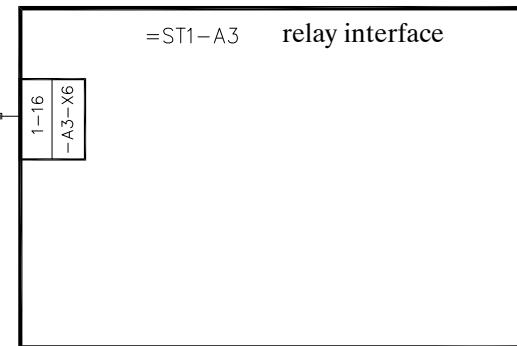
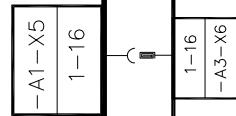
1 mains adapter for manual feeding pump

				TAK*-SM1-32/38/50-P with relay interface	Fürster Technik GmbH	Zeichnungs-Nr.	PLAN354A	Blatt 3
						Versions-Nr.	1	
						gezeichnet	Datum 28.08.98	
Änderung	Ind.	Datum	Name			Name	Ruh	von 7 Blätter

0	1	2	3	4	5	6	7	8	9
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=ST1-A1 processor card

=ST1-A3 relay interface



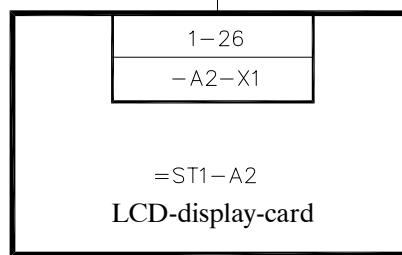
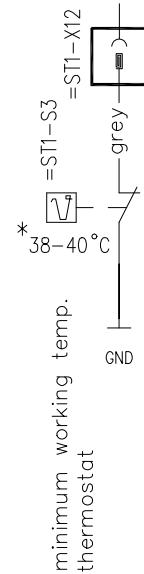
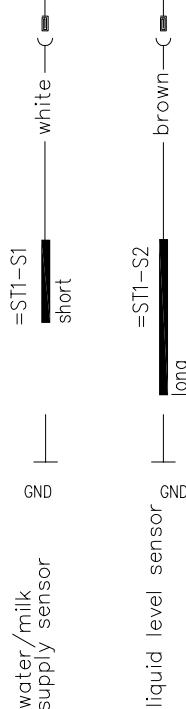
-A1-X3

-A1-X7

1-26

1 2 3 4 5 6

1-26



=ST1-A2
LCD-display-card

* approximate figures temperature settings

TAK*-SM1-32/38/50-P
with relay interface

Förster Technik GmbH

Zeichnungs-Nr. PLAN354A

1

Blatt 4

Versions-Nr.

gezeichnet Datum 28.08.98

1

von 7 Blätter

Name Ruh

Änderung

Ind.

Datum

Name

0	1	2	3	4	5	6	7	8	9
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=ST1-A3 relay interface

=ST1-A3-H1



24V DC/AC

=ST1-A3-H2



24V DC/AC

=ST1-A3-H7



24V DC/AC

=ST1-A3-H8

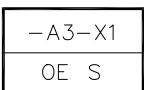


24V DC/AC

=ST1-A3-H3



NC/NO



-A3-X2

1

2

3

4

5

6

7

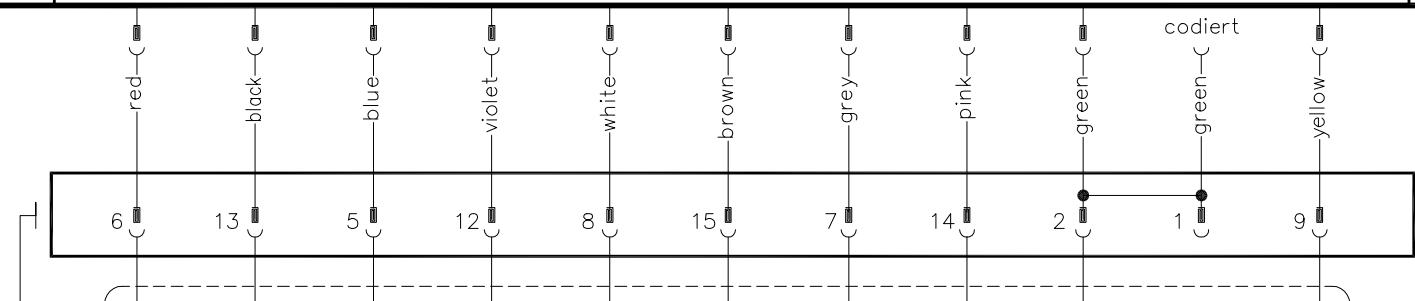
8

9

10

11

codiert



D-Sub-plug
=ST1-X13
D-Sub-socket

jumper for empty signal
{ NC NO }



feeding computer

TAK*-SM1-32/38/50-P
with relay interface

Förster Technik GmbH

Versions-Nr. 1

Blatt 5

gezeichnet Datum 28.08.98

Name Ruh

von 7 Blätter

Änderung

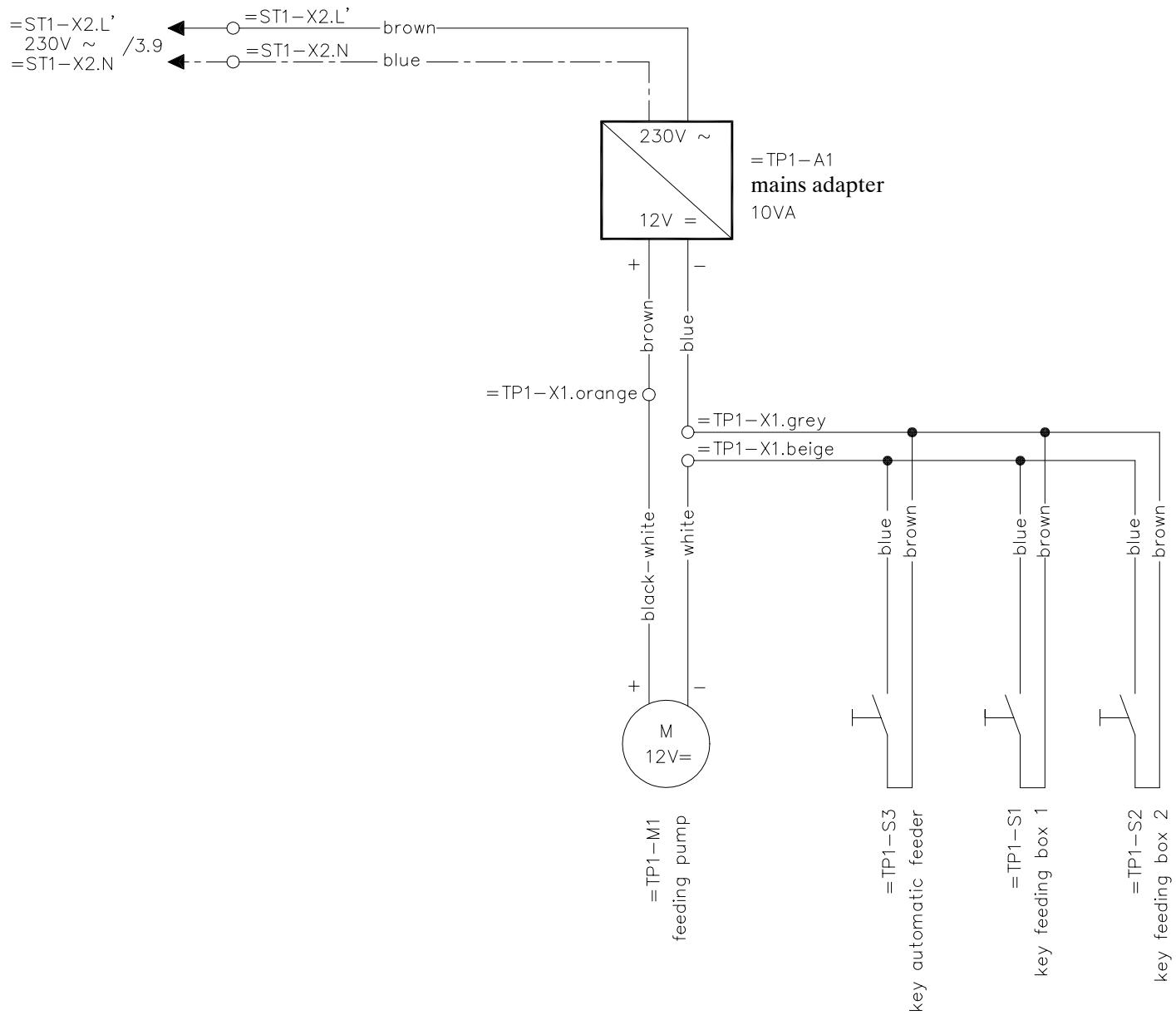
Ind.

Datum

Name

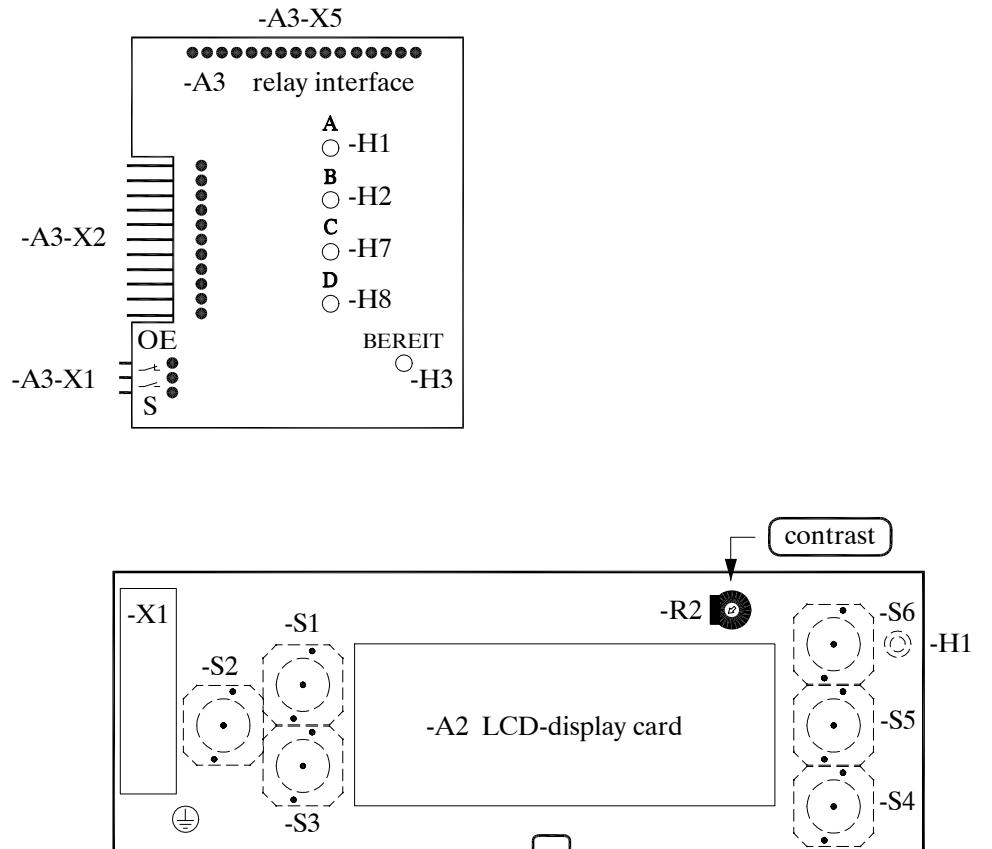
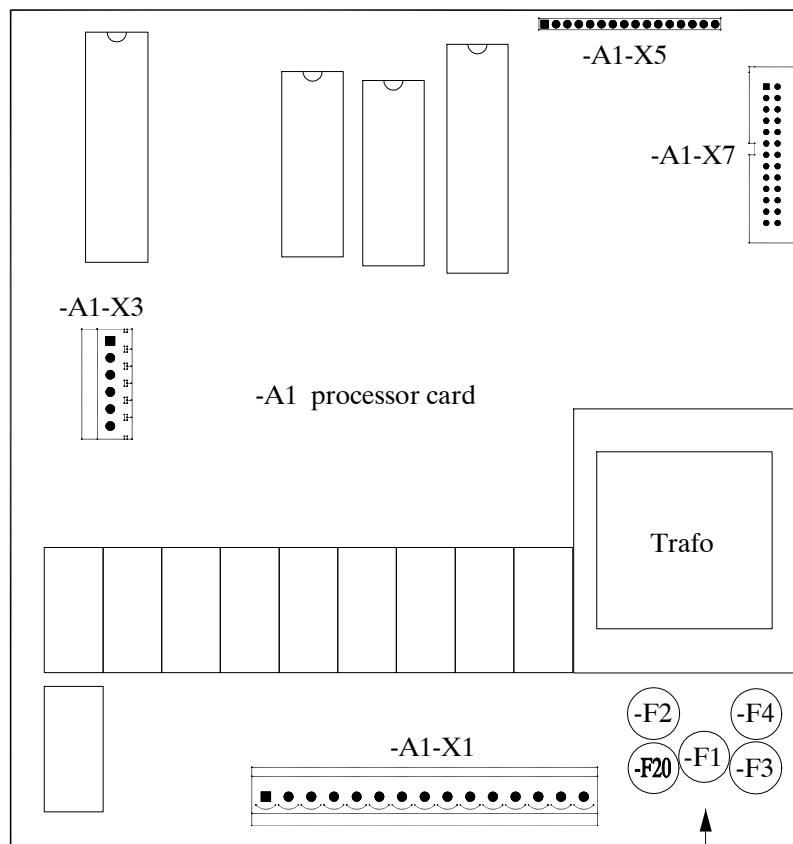
0	1	2	3	4	5	6	7	8	9
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=TP1 manual feeding pump



				TAK*-SM1-32/38/50-P with relay interface	Förster Technik GmbH	Zeichnungs-Nr.	PLAN354A	Blatt 6
						Versions-Nr.	1	
Änderung	Ind.	Datum	Name	gezeichnet	Datum 28.08.98			von 7 Blätter
					Name Ruh			

0 1 2 3 4 5 6 7 8 9



			TAK*-SM1-32/38/50-P with relay interface	Förster Technik GmbH	Zeichnungs-Nr. PLAN354A	Blatt 7
				Versions-Nr.	1	
Änderung	Ind.	Datum		gezeichnet Datum 28.08.98	Name Ruh	
						von 7 Blätter