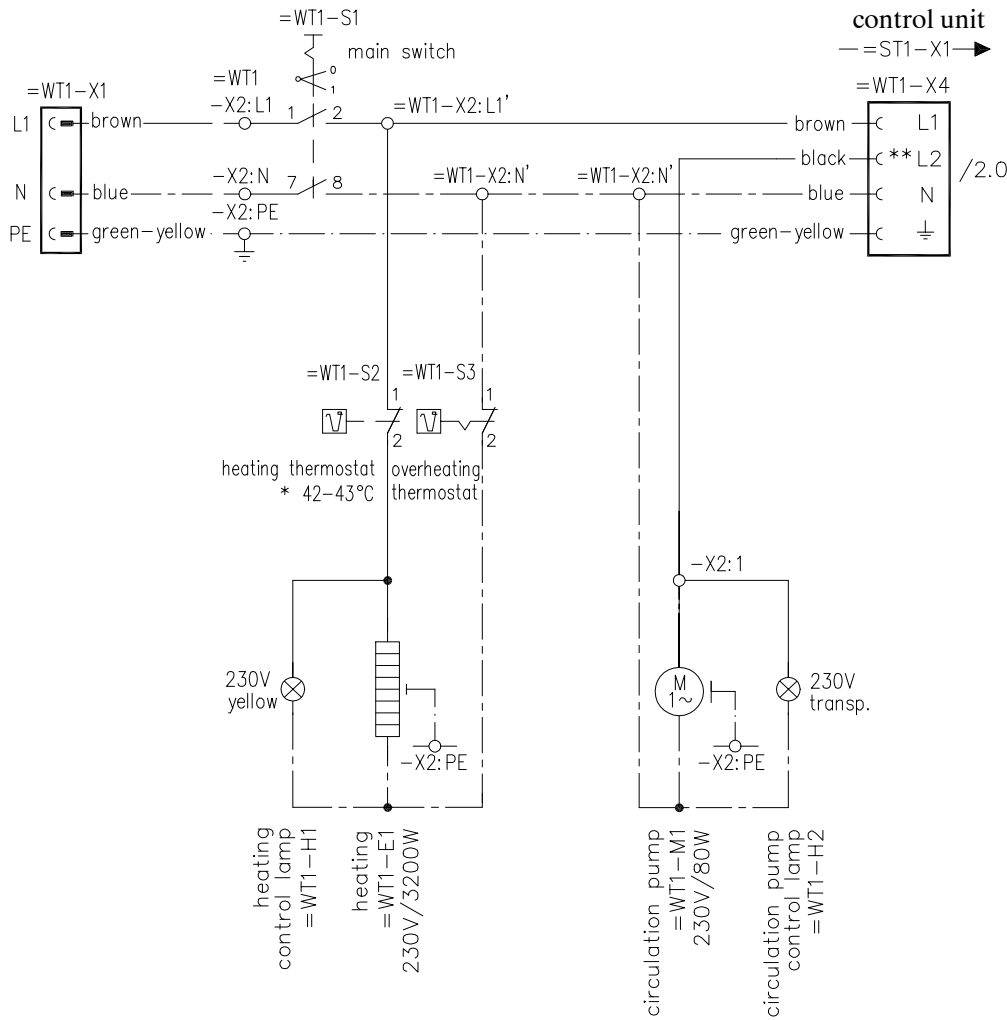


=WT1=HE1 heat exchanger TAK*-SM1-32-P

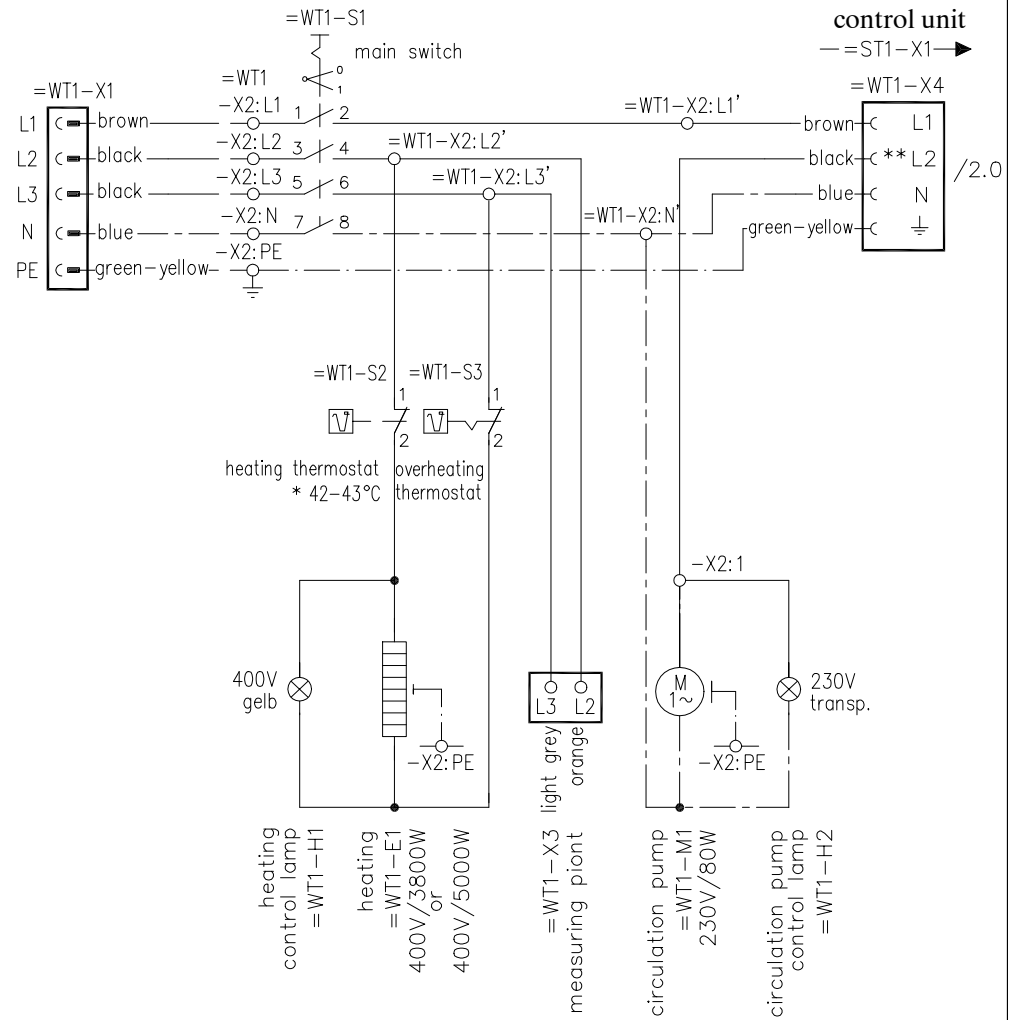
mains connection
230V/N/PE/50Hz



* approximate figures temperature settings
** indicated on the connector

=WT1=HE1 heat exchanger TAK*-SM1-38-P
=WT1=HE1 heat exchanger TAK*-SM1-50-P

mains connection
400V,3/N/PE/50Hz

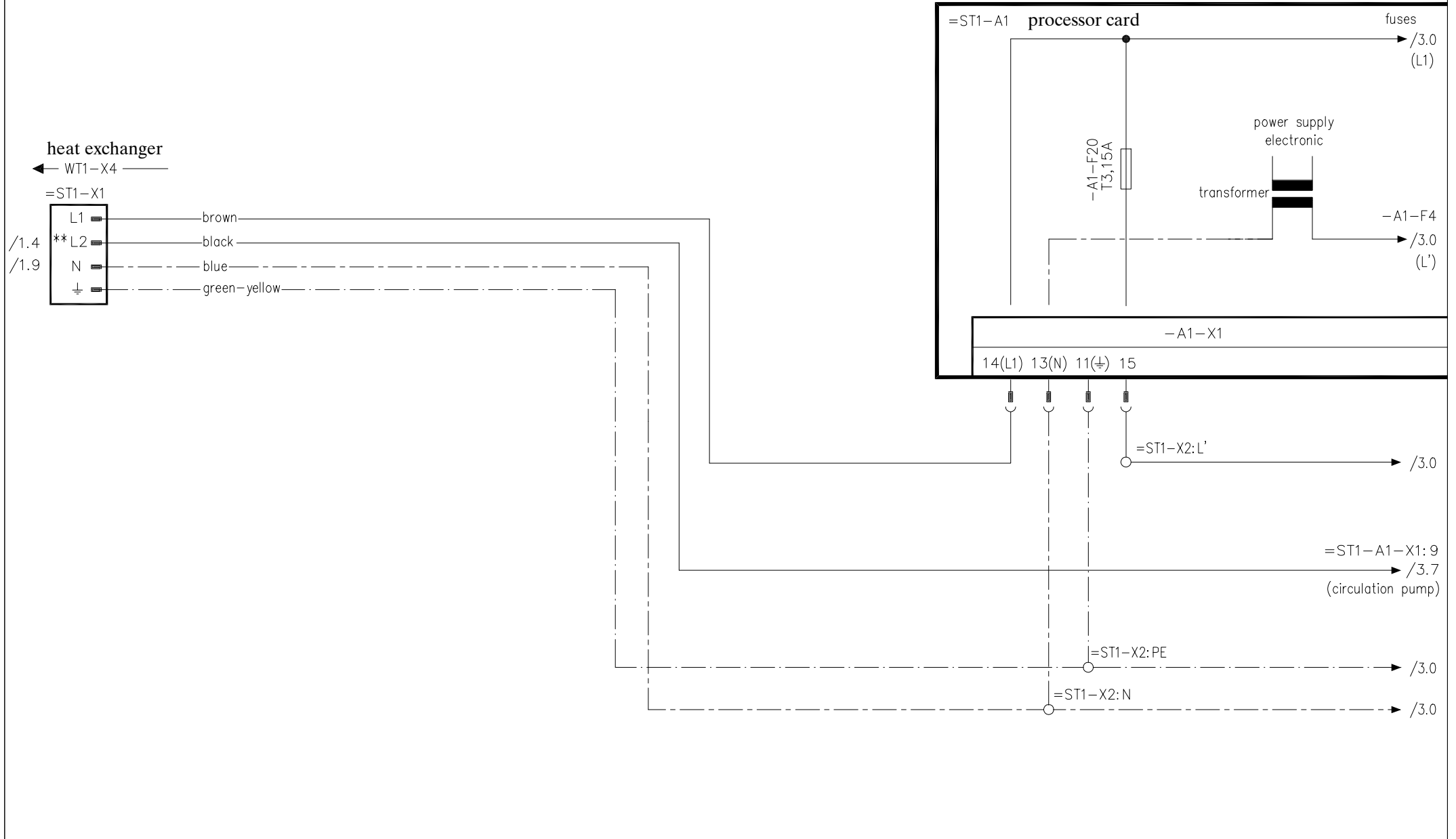


* approximate figures temperature settings
** indicated on the connector

TAK*-SM1-32/38/50-P
with relay interface

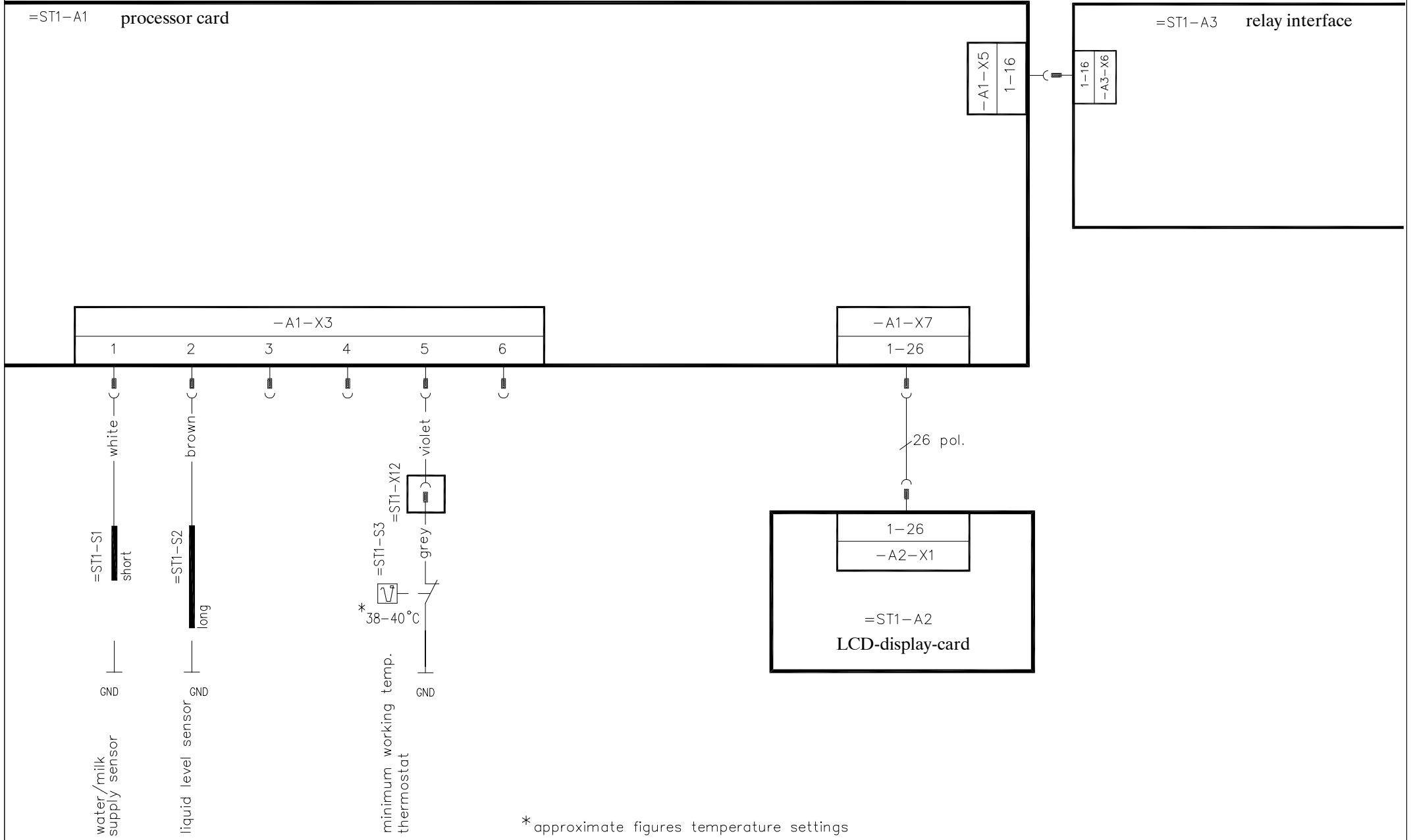
Förster Technik GmbH		Zeichnungs-Nr. PLAN354A	Blatt 1
		Versions-Nr. 1	
gezeichnet	Datum 28.08.98	von 7 Blätter	
Änderung	Name Ruh		

Änderung	Ind.	Datum	Name
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** indicated on the connector

				TAK*—SM1—32/38/50—P with relay interface	Förster Technik GmbH		Zeichnungs—Nr. PLAN354A	Blatt 2	
							Versions—Nr. 1		
				gezeichnet		Datum 28.08.98			von 7 Blätter
Änderung				Ind.	Datum	Name			



* approximate figures temperature settings

				TAK*-SM1-32/38/50-P with relay interface	Förster Technik GmbH	Zeichnungs-Nr. PLAN354A	Blatt 4
						Versions-Nr. 1	
Änderung	Ind.	Datum	Name		gezeichnet Datum 28.08.98 Name Ruh		von 7 Blätter

=ST1-A3 relay interface

=ST1-A3-H1



24V DC/AC

=ST1-A3-H2



24V DC/AC

=ST1-A3-H7



24V DC/AC

=ST1-A3-H8

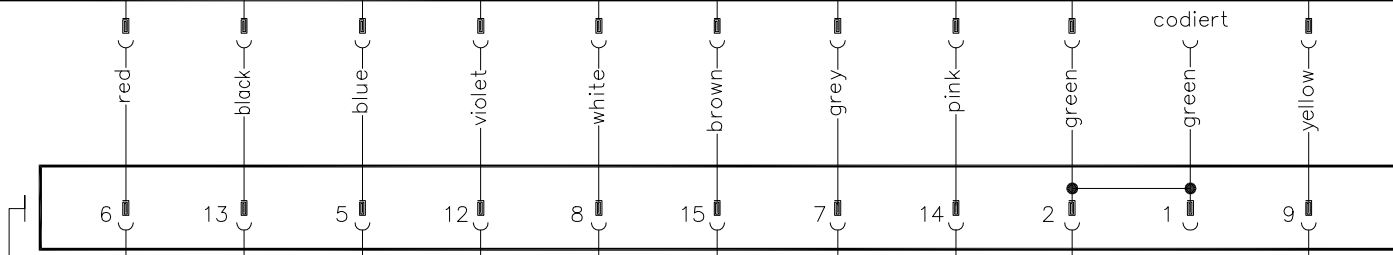
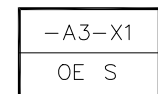
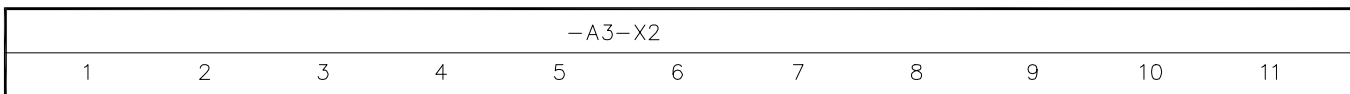


24V DC/AC

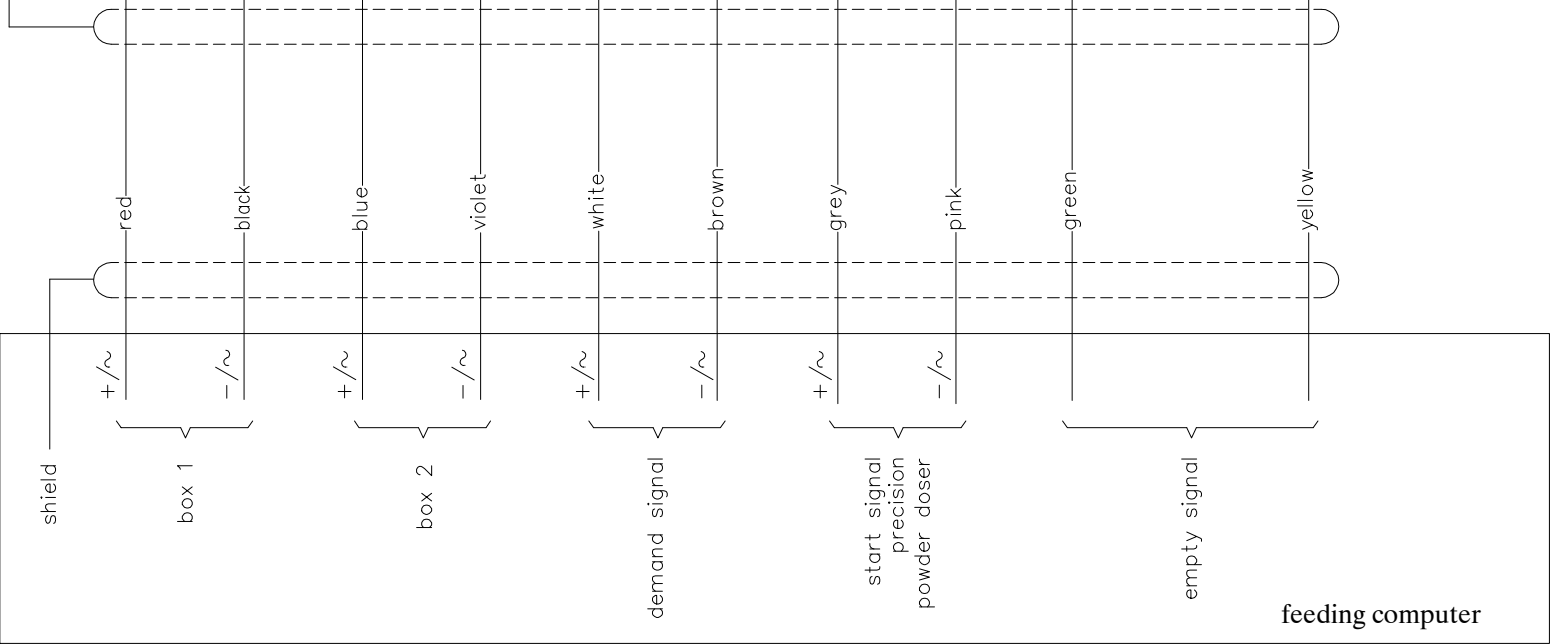
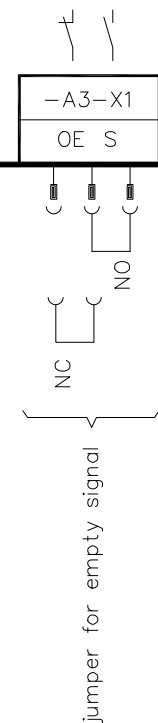
=ST1-A3-H3



NC/NO



D-Sub-plug
=ST1-X13
D-Sub-socket

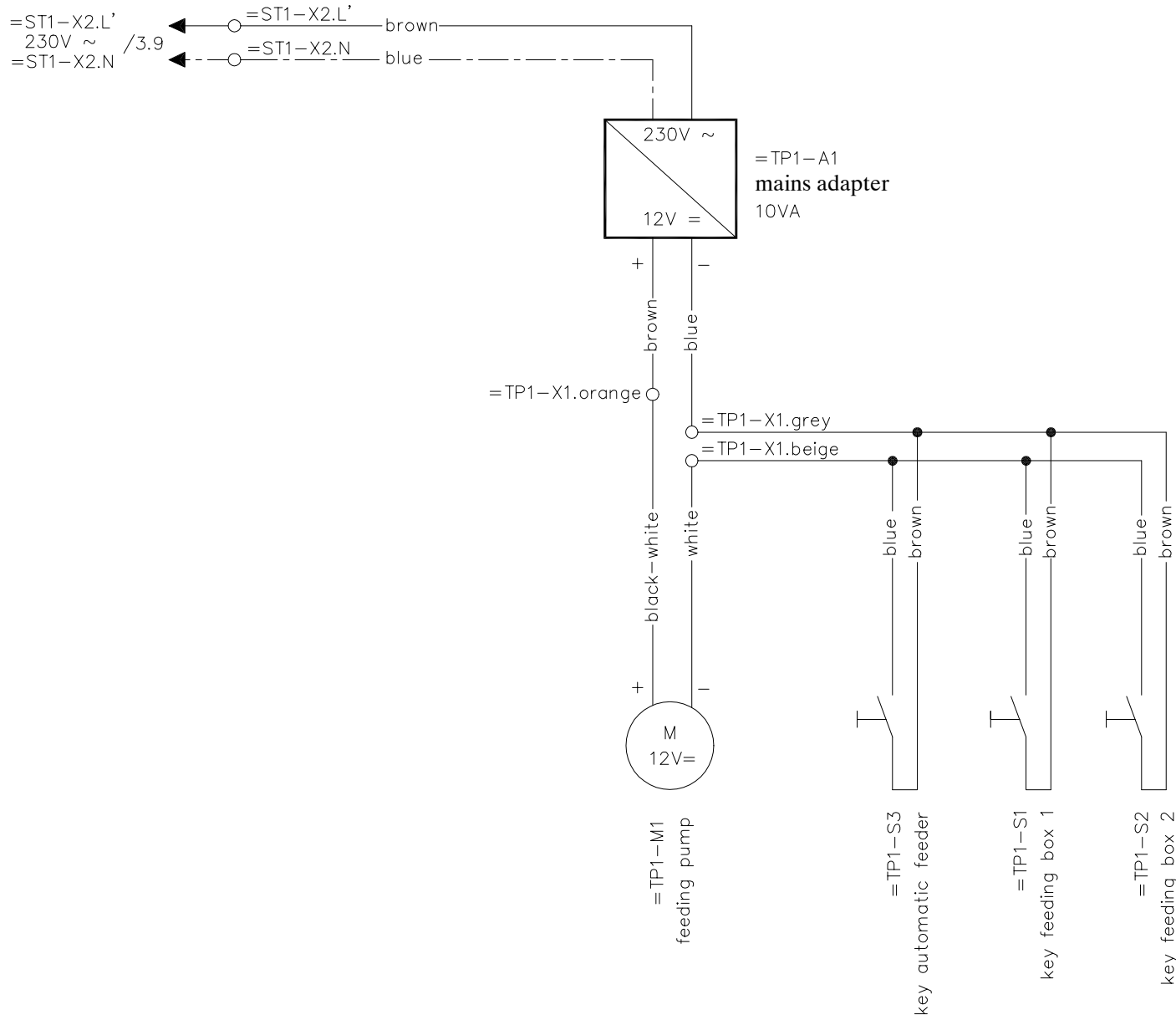


Änderung	Ind.	Datum	Name

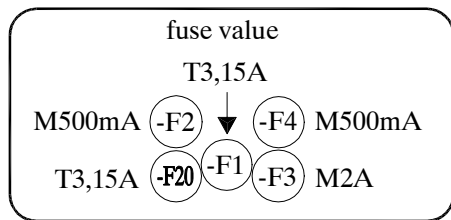
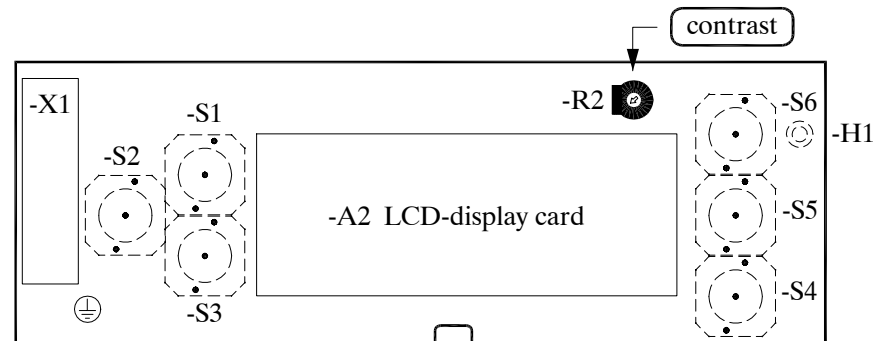
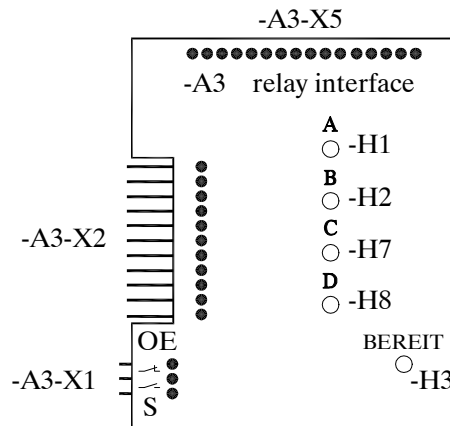
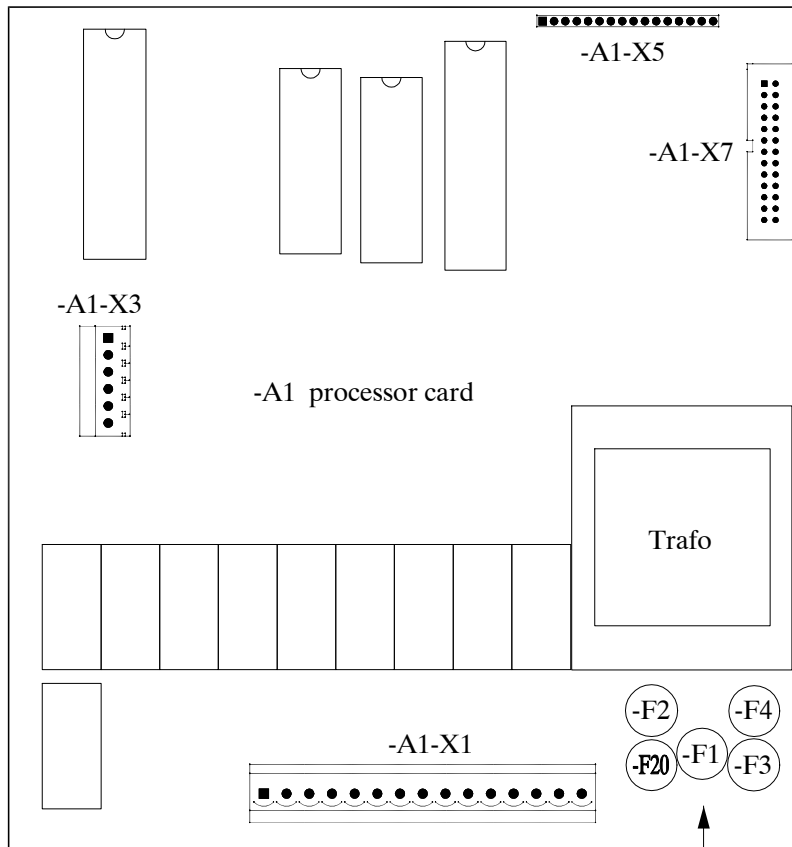
TAK*-SM1-32/38/50-P
with relay interface

Förster Technik GmbH	Zeichnungs-Nr.	PLAN354A	Blatt 5
	Versions-Nr.	1	
gezeichnet	Datum 28.08.98		von 7 Blätter
	Name Ruh		

=TP1 manual feeding pump



TAK*-SM1-32/38/50-P with relay interface				Förster Technik GmbH		Zeichnungs-Nr. PLAN354A		Blatt 6	
				gezeichnet		Datum 28.08.98		Versions-Nr. 1	
Änderung	Ind.	Datum	Name	Name Ruh					



				TAK*-SM1-32/38/50-P with relay interface		Förster Technik GmbH		Zeichnungs-Nr. PLAN354A		Blatt 7	
						gezeichnet		Datum 28.08.98		Versions-Nr. 1	
Änderung				Ind.	Datum	Name					