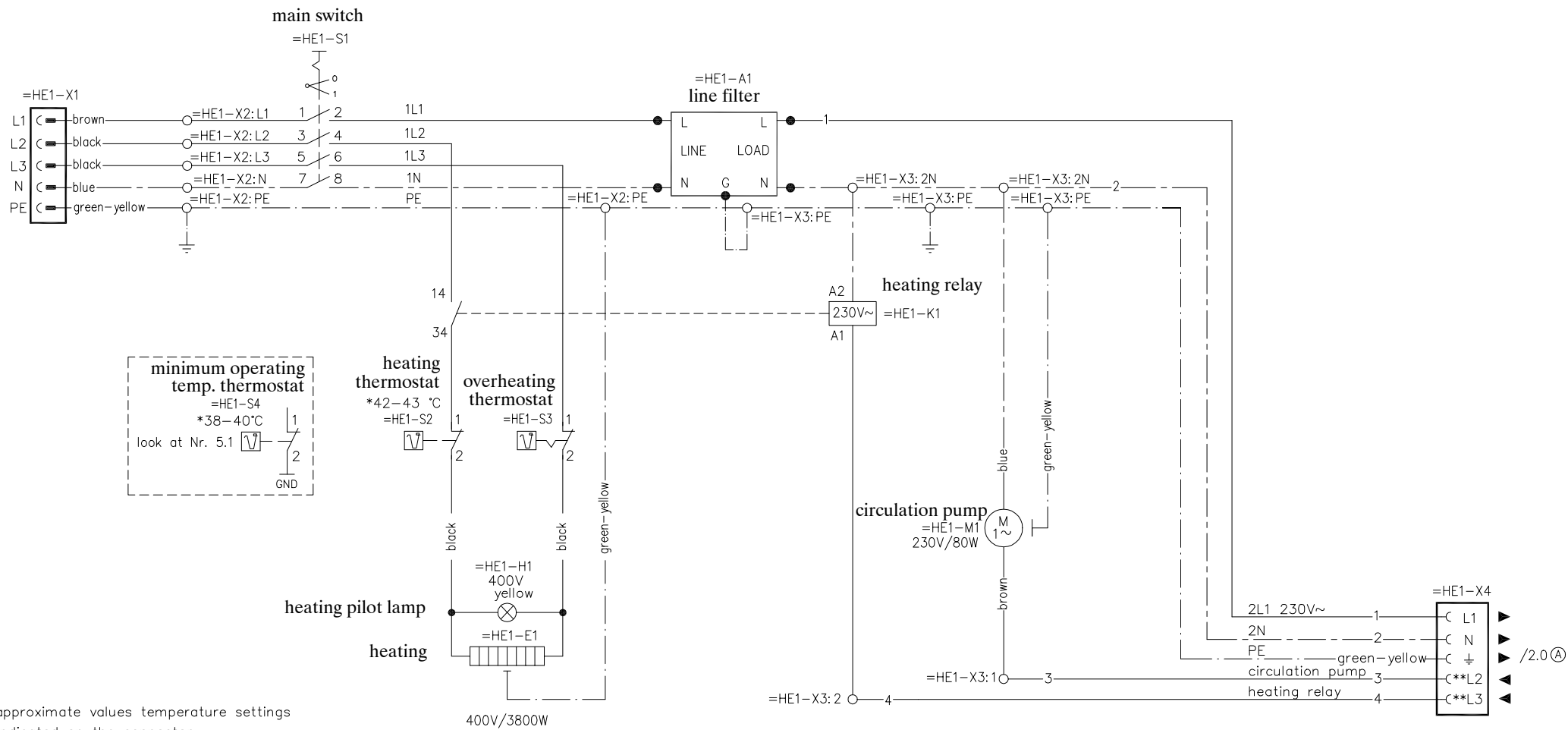


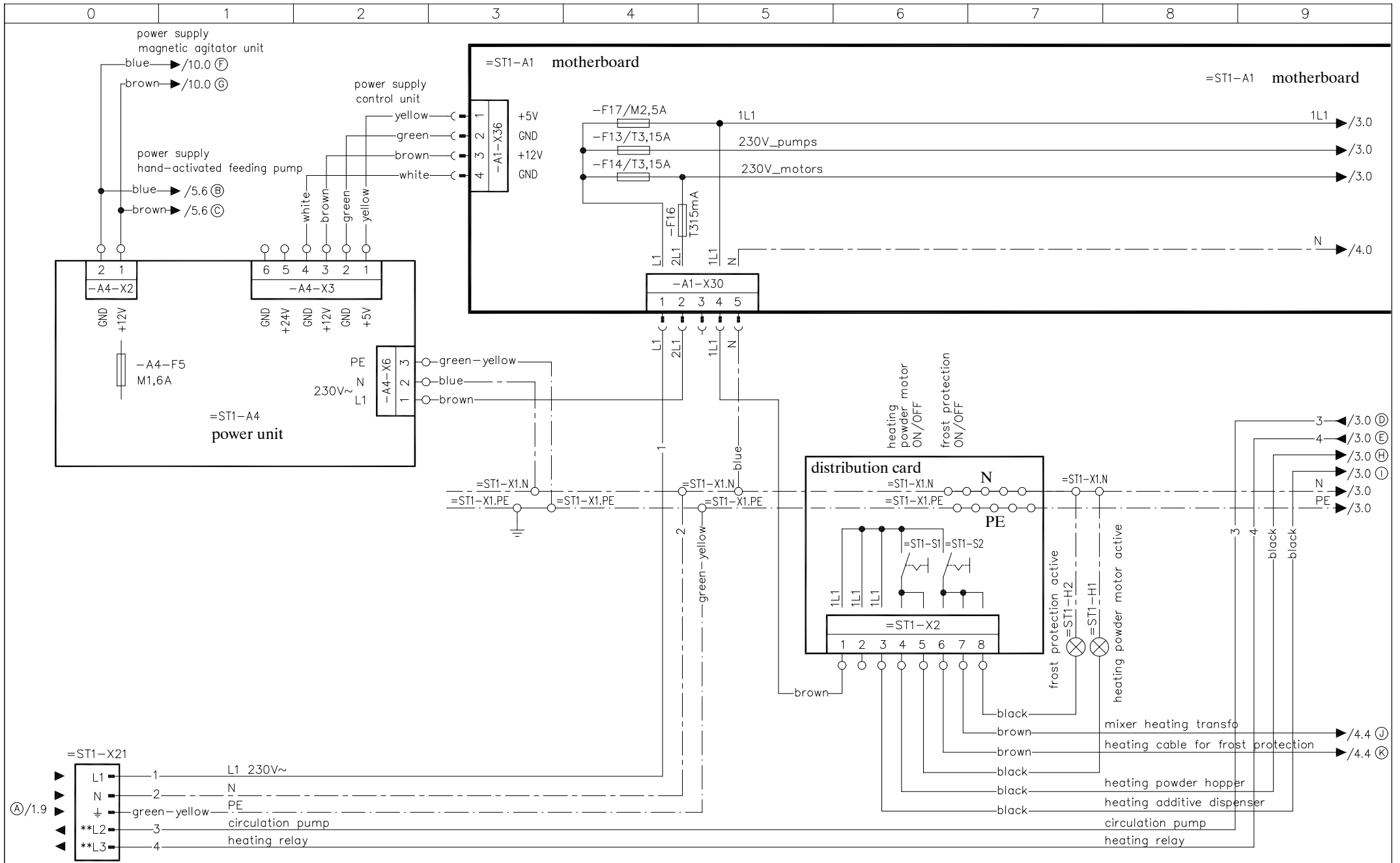
HE1 = heat exchanger 3,8kW

mains connection
400V,3/N/PE/50Hz



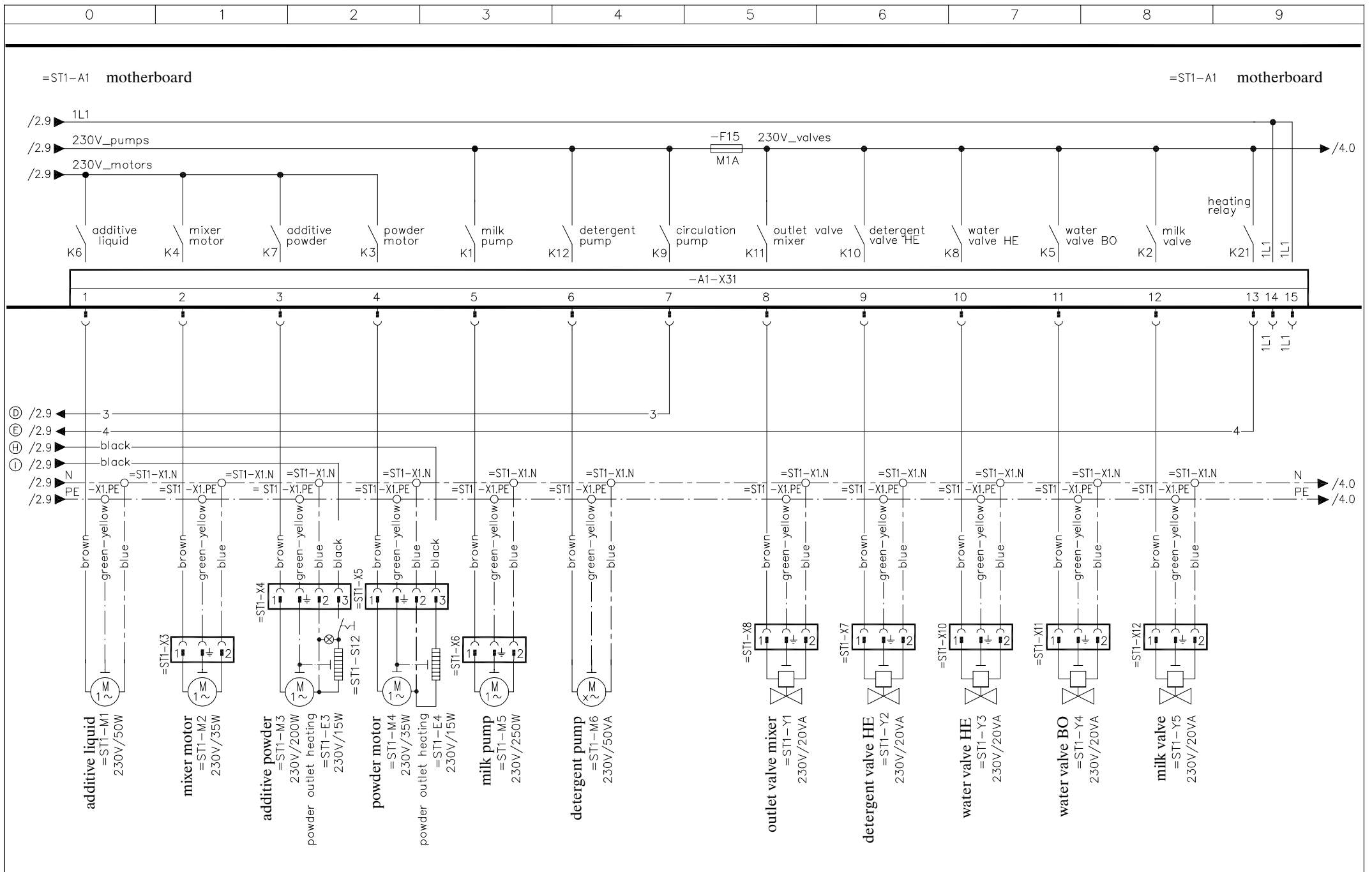
* approximate values temperature settings
** indicated on the connector

				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 1
					gezeichnet	Datum 13.06.00	Versions-Nr. 5
Änderung	Ind.	Datum	Name	micro-identification	Name Hensler		von 12 Blätter



** indicated on the connector

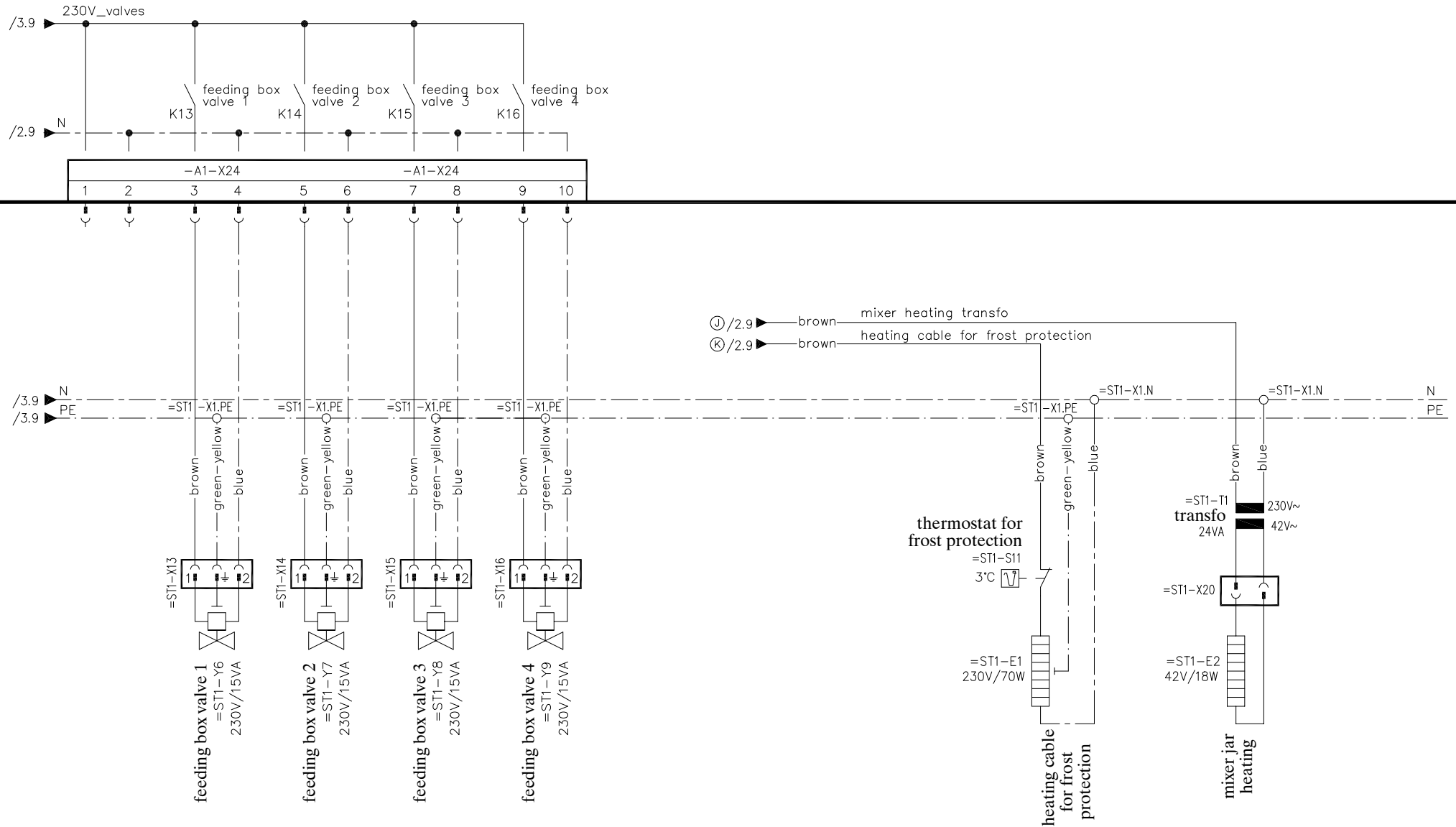
				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 2
						Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	gezeichnet Name Hensler	Datum 13.06.00	von 12 Blätter



				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 3
						Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	gezeichnet Name Hensler	Datum 13.06.00	von 12 Blätter

=ST1-A1 motherboard

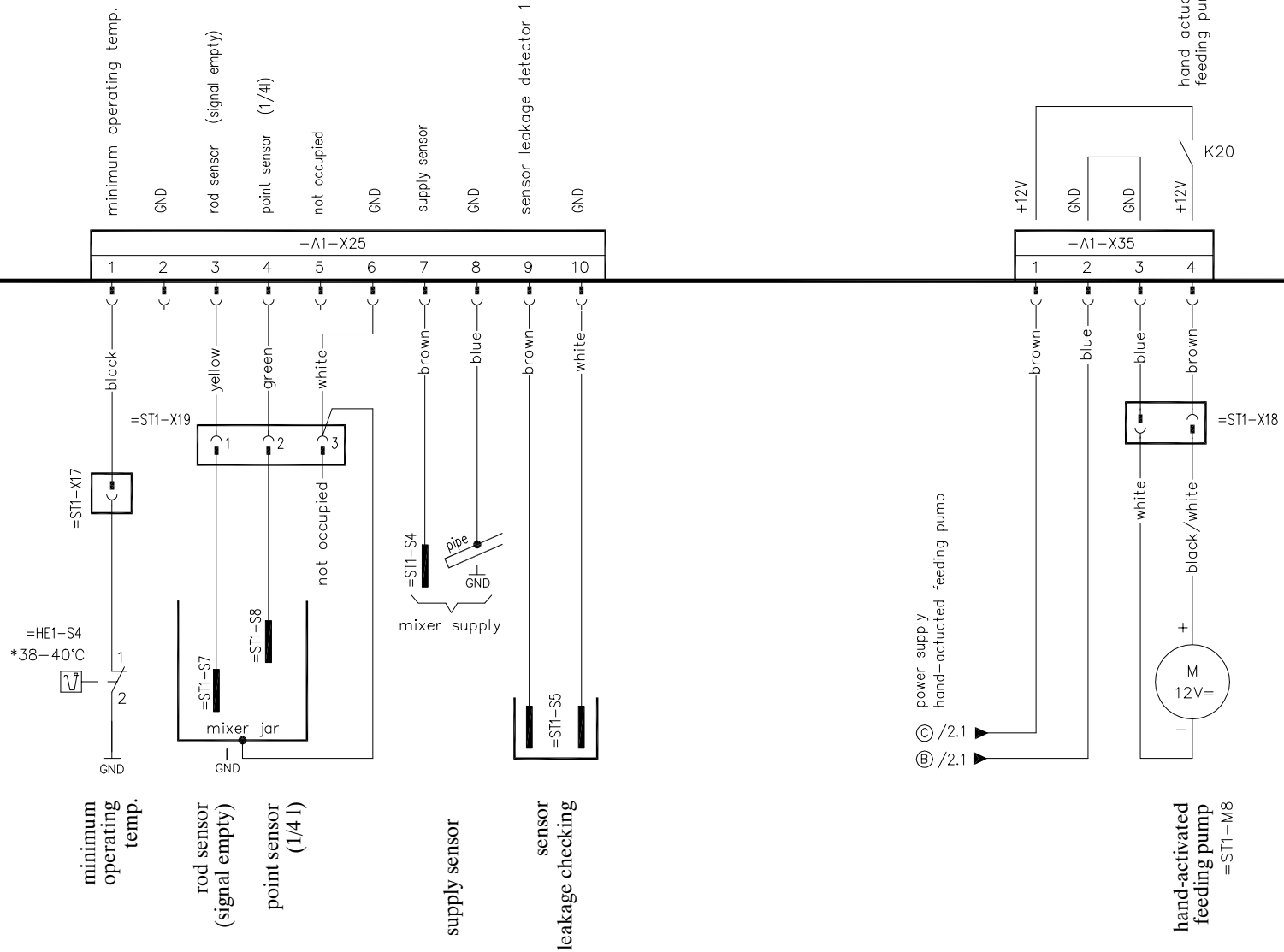
=ST1-A1 motherboard



			SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 4
					Versions-Nr. 5	
Änderung	Ind.	Datum	micro-identification	gezeichnet Name Hensler	Datum 13.06.00	von 12 Blätter

=ST1-A1 motherboard

=ST1-A1 motherboard

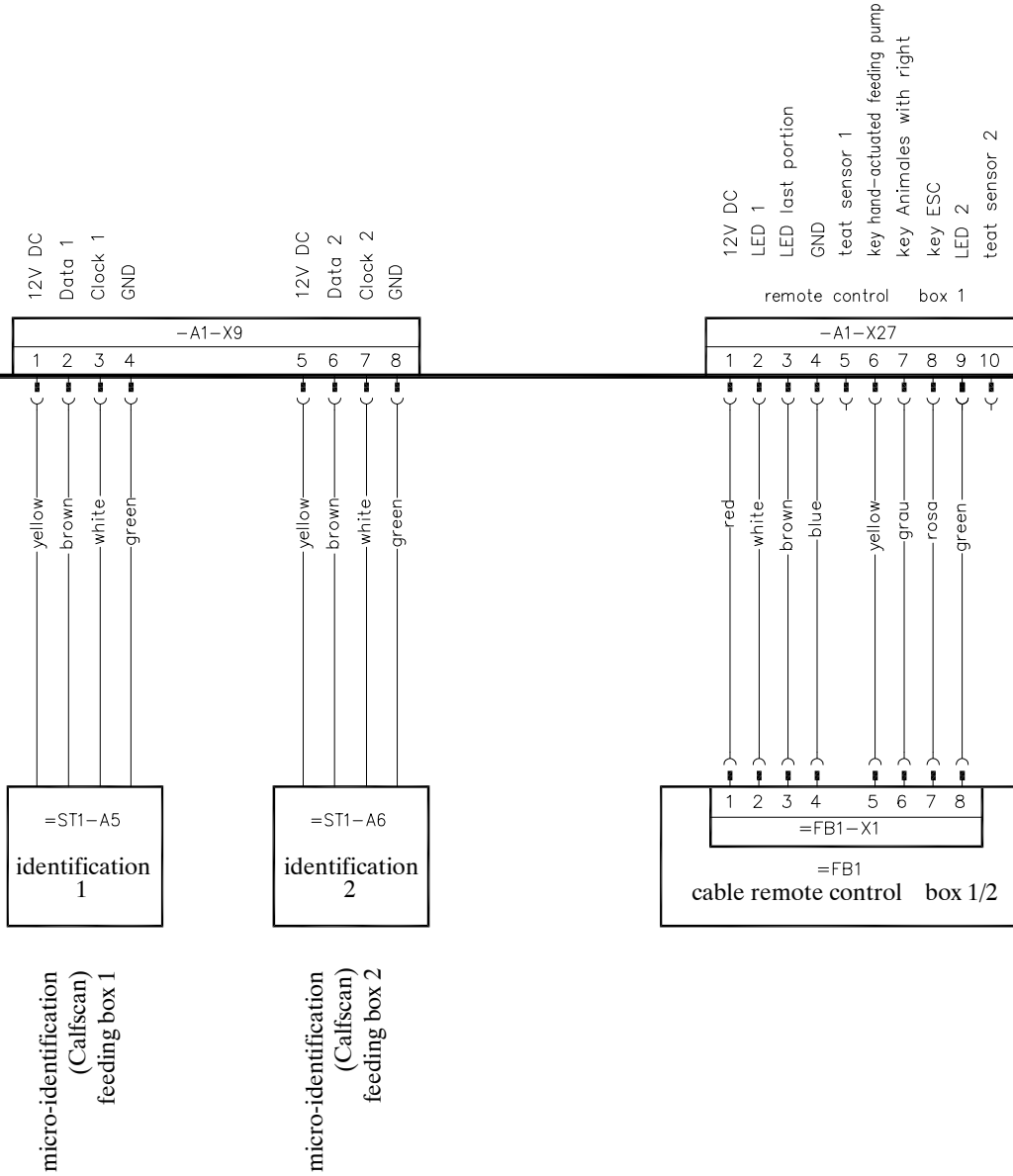


*approximate values for temperature

				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 6
						Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	gezeichnet Name Hensler	Datum 13.06.00	von 12 Blätter

=ST1-A1 motherboard

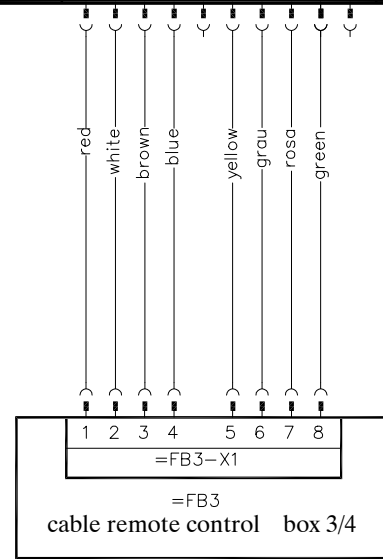
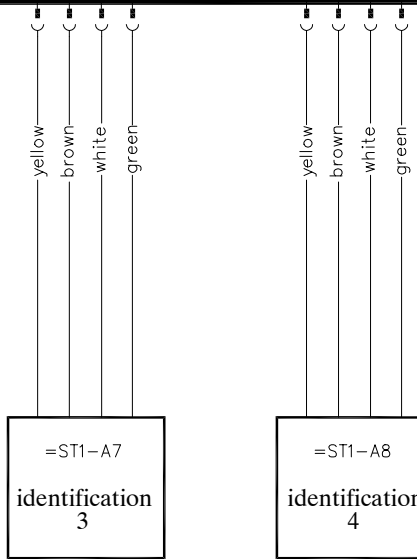
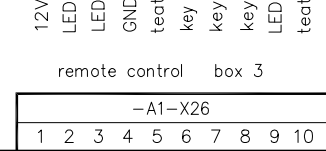
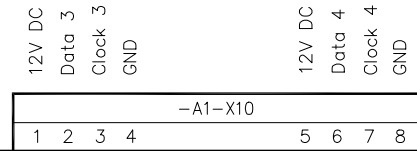
=ST1-A1 motherboard



				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 7
						Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	gezeichnet Datum 13.06.00 Name Hensler		von 12 Blätter

=ST1-A1 motherboard

=ST1-A1 motherboard

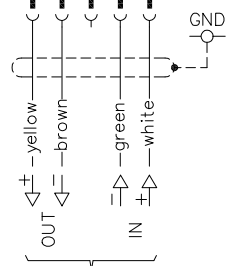
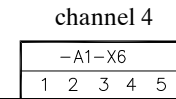
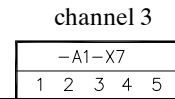
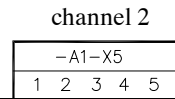
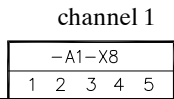
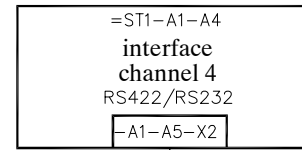
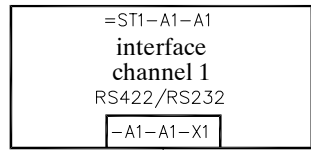


micro-identification
(Calfscan)
feeding box 3

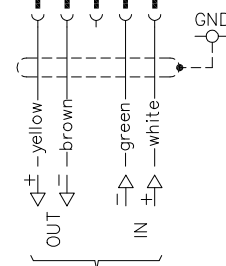
micro-identification
(Calfscan)
feeding box 4

				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 8
						gezeichnet	
Bezeichnungen	28.08.00	Ruh		micro-identification	Name Hensler		von 12 Blätter
Änderung	Ind.	Datum	Name				

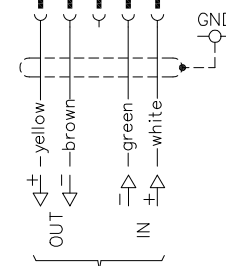
=ST1-A1 motherboard



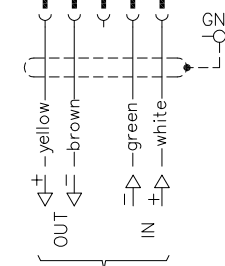
* interface RS422 for PC/printer



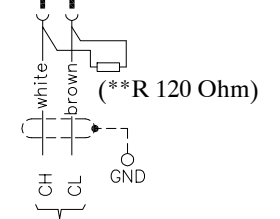
interface RS422 for Concentrate feeder 1



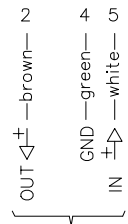
interface RS422 for Concentrate feeder 2



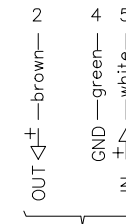
* interface RS422 for institute program



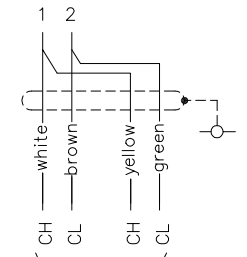
for example half body scales 1/2



interface RS232 for PC/printer



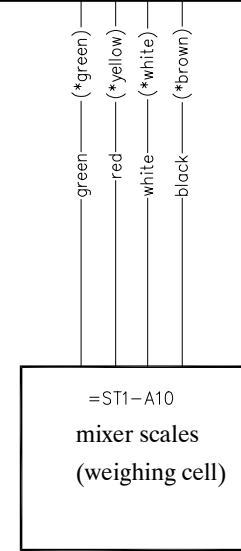
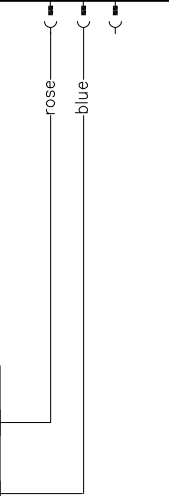
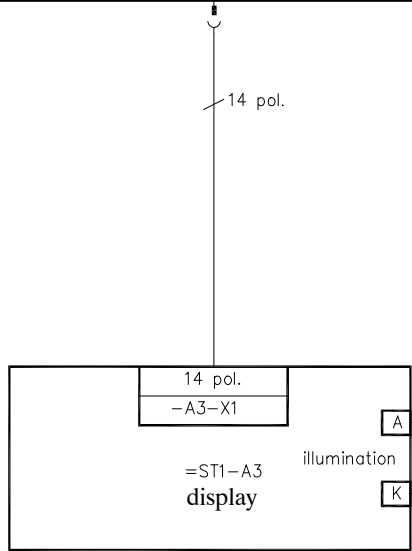
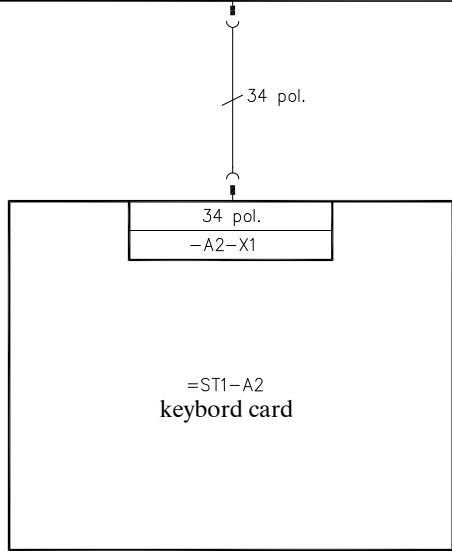
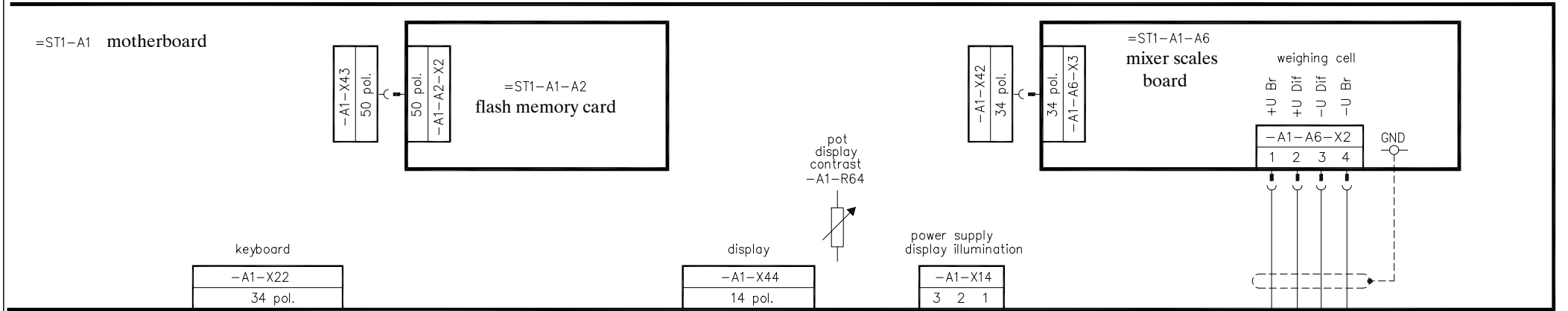
interface RS232 for institute program



for exmple half body scales 1/2 and 3/4

* only with line driver RS422/RS232
** depending on network

				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 9
					gezeichnet	Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	Datum 13.06.00 Name Hensler		von 12 Blätter



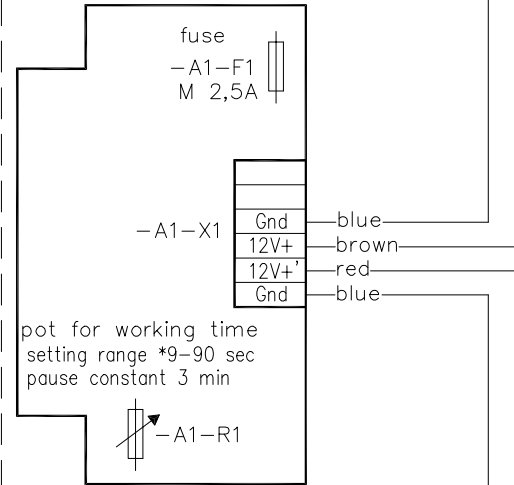
*alternativ colours

				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 10
						gezeichnet	
Änderung	Ind.	Datum	Name	micro-identification	Datum 13.06.00 Name Hensler		von 12 Blätter

Ⓢ /2.1 ► brown
 Ⓢ /2.1 ► blue
 power supply
 magnetic agitator

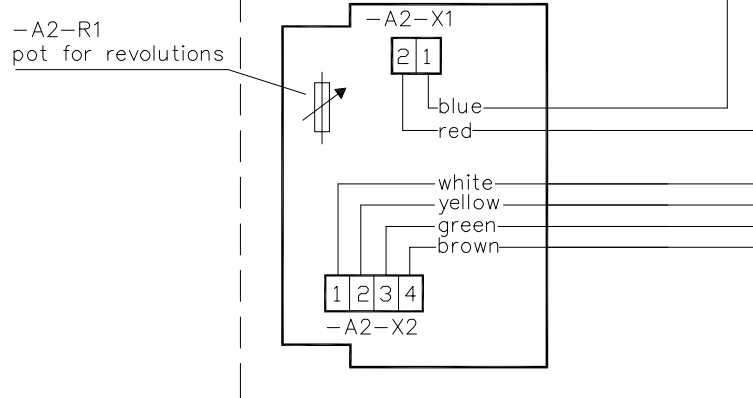
=ST1-A11 magnetic agitator

=ST1-A11-A1 interval board



=ST1-A11-S1
switch
 magnetic agitator ON/OFF

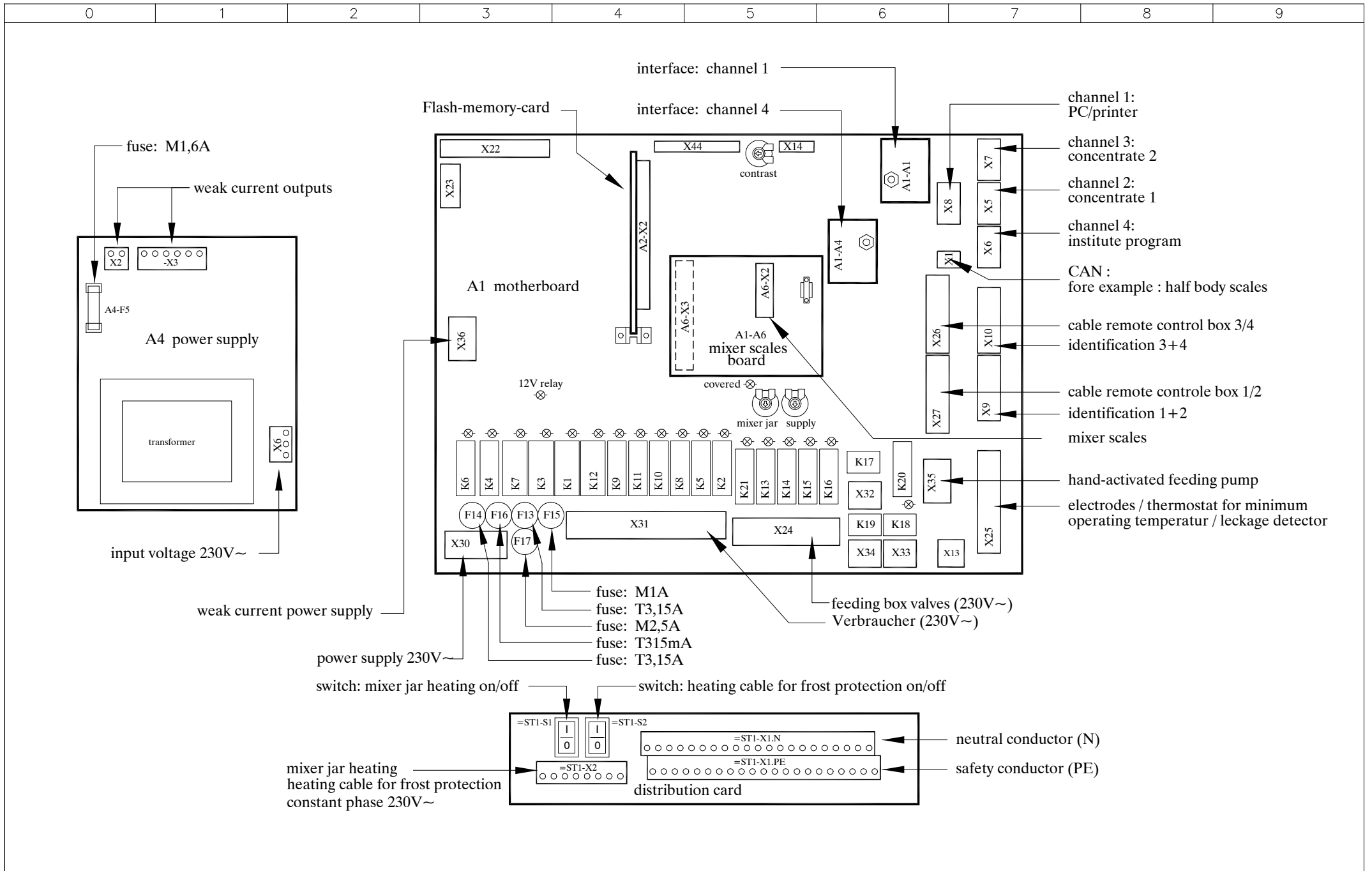
=ST1-A11-A2 revolution control board



=ST1-A11-A3
magnetic agitator

*factory set to 60 sec.

				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 11
						Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	gezeichnet Name Hensler	Datum 13.06.00	von 12 Blätter



				SA2000 with quadruple priority control TAK3-SA3-38-P	Förster Technik GmbH	Zeichnungs-Nr. plan361a	Blatt 12
					gezeichnet	Versions-Nr. 5	
Änderung	Ind.	Datum	Name	micro-identification	Datum 13.06.00 Name Hensler		von 12 Blätter