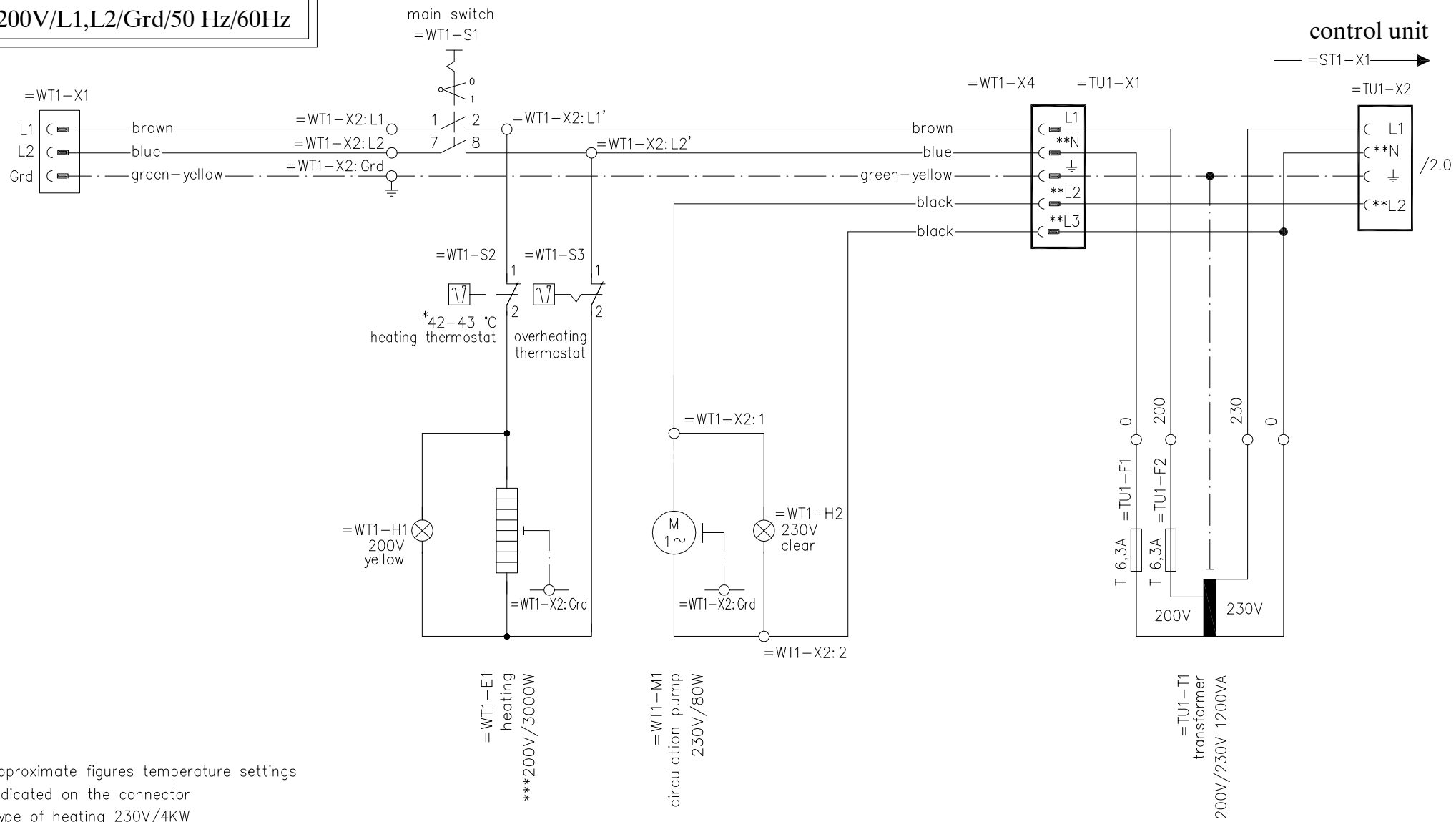


=WT1 heat exchanger

=TU1 transformer unit

**main**  
200V/L1,L2/Grd/50 Hz/60Hz



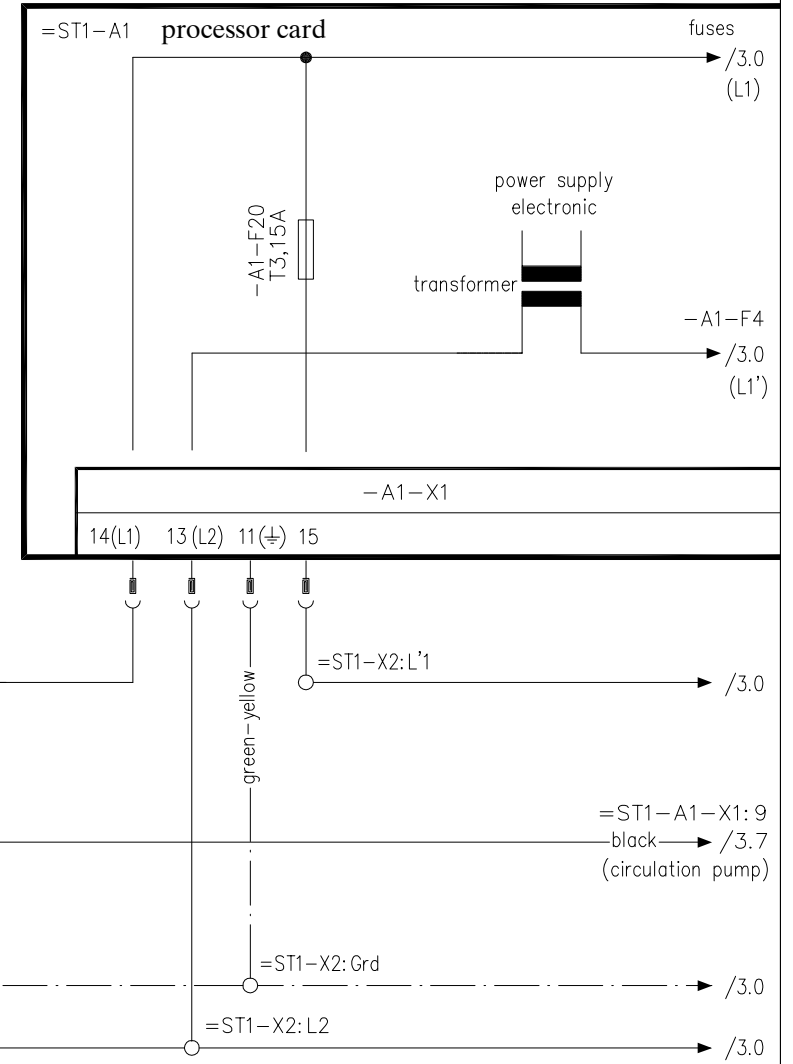
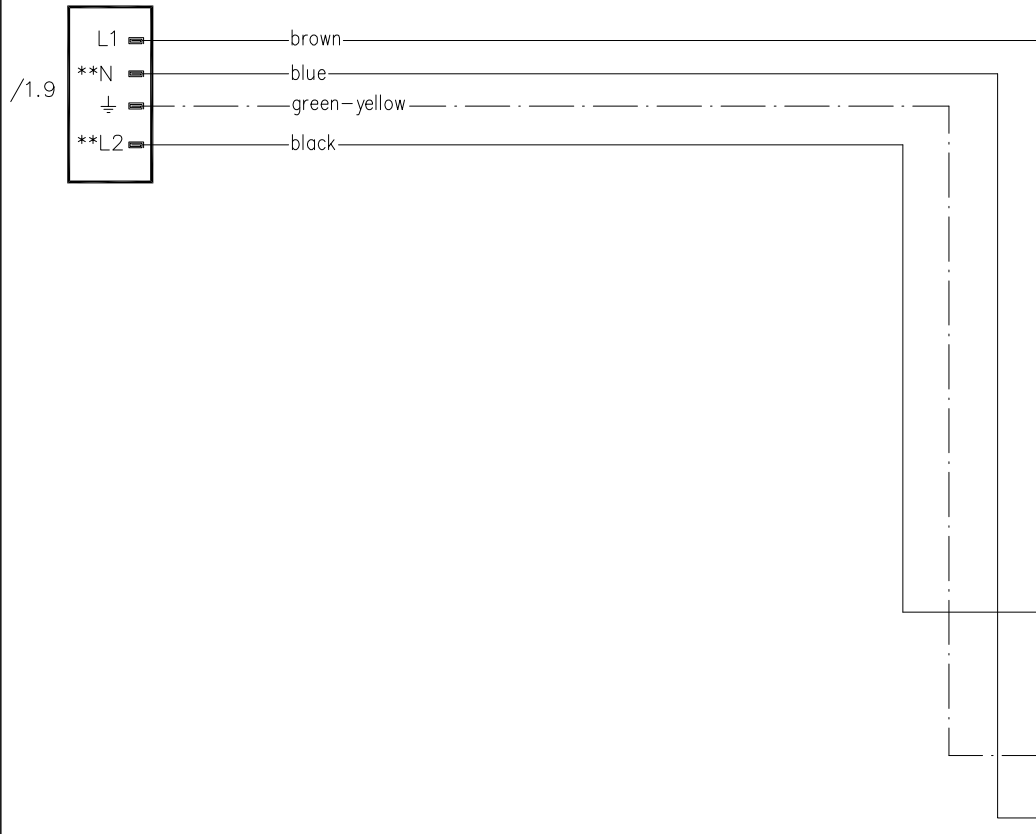
\* approximate figures temperature settings  
\*\* indicated on the connector  
\*\*\* Type of heating 230V/4KW

				TAK*-SM1-30-P with relay interface Japan	Förster Technik GmbH	Zeichnungs-Nr. plan386a	Blatt 1
					gezeichnet Datum 22.06.99	Versions-Nr. 1	von 7 Blätter
Änderung	Ind.	Datum	Name		Name Ruh		

### transformer unit

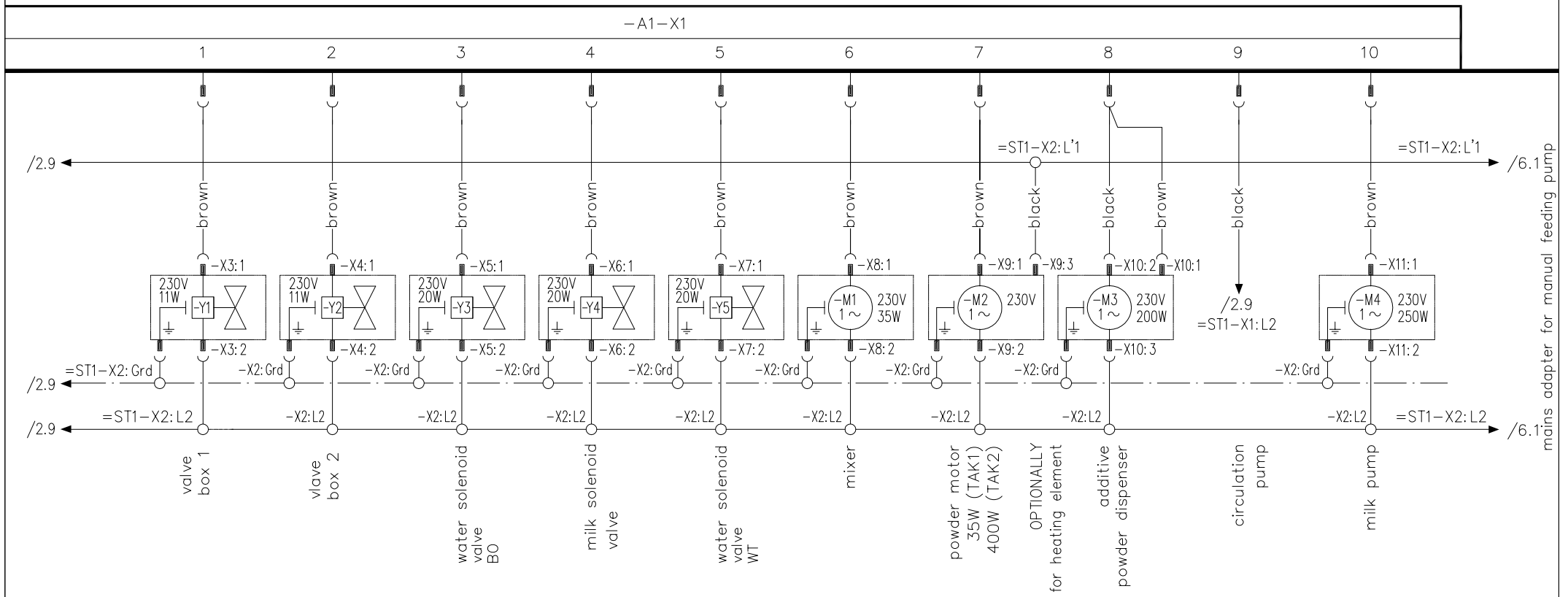
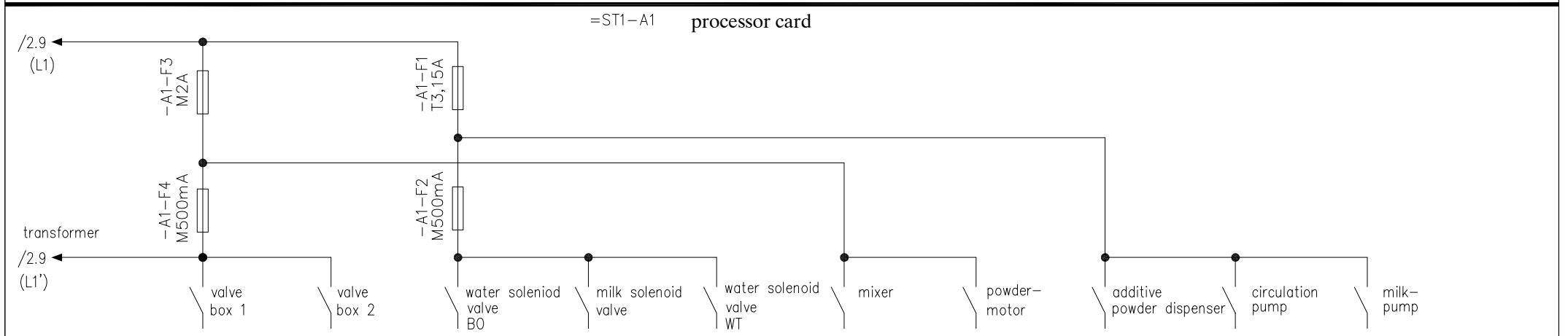
← =TU1-X2

=ST1-X1



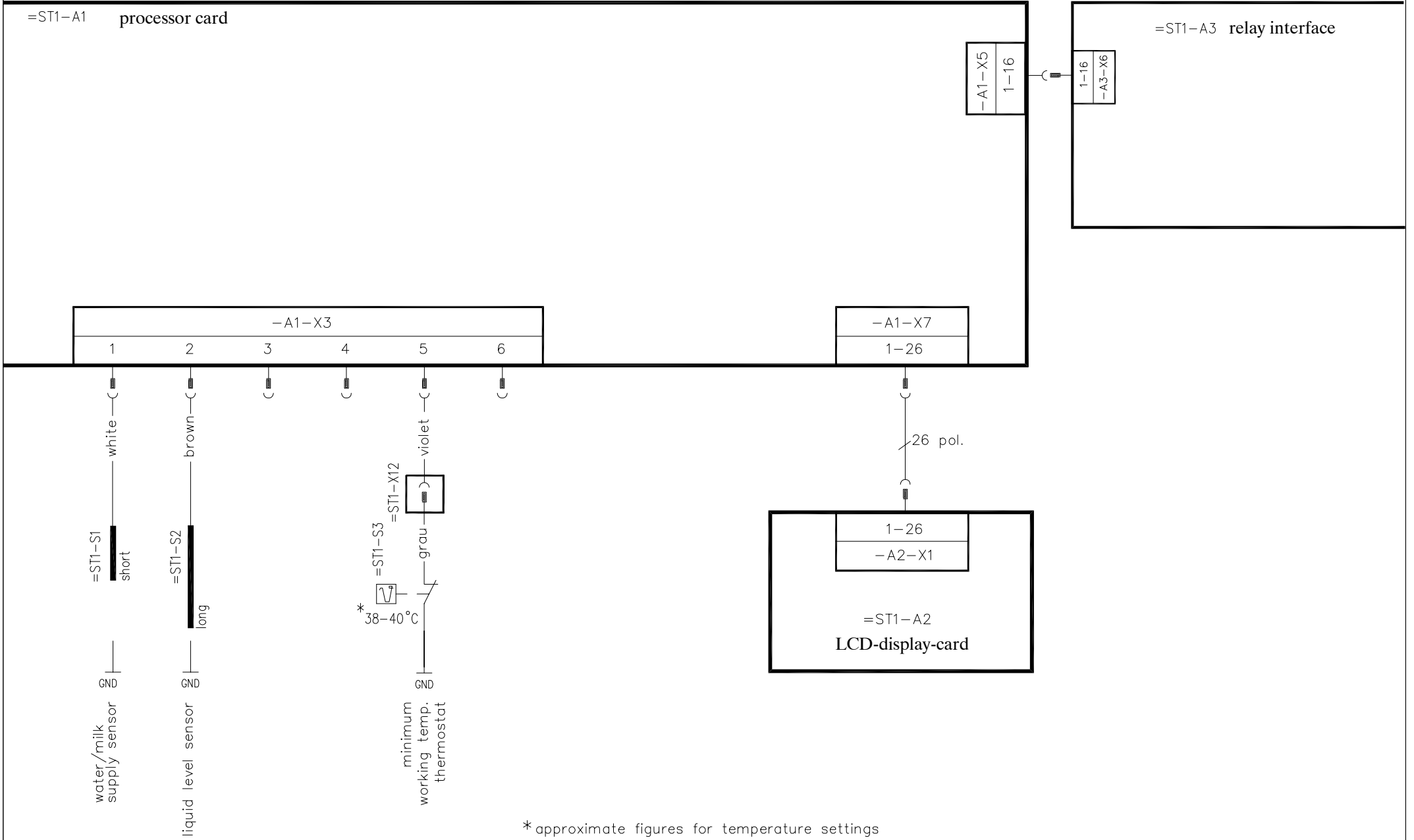
\*\* indicated on the connector

				TAK*-SM1-30-P with relay interface Japan	Förster Technik GmbH	Zeichnungs-Nr. plan386a	Blatt 2
						Versions-Nr. 1	
Änderung	Ind.	Datum	Name		gezeichnet Datum 22.06.99 Name Ruh		von 7 Blätter



mains adapter for manual feeding pump

				TAK*-SM1-30-P with relay interface Japan	Förster Technik GmbH	Zeichnungs-Nr. plan386a	Blatt 3
					gezeichnet	Datum 22.06.99	von 7 Blätter
Änderung	Ind.	Datum	Name		Name	Ruh	
						Versions-Nr. 1	



\*approximate figures for temperature settings

				TAK*-SM1-30-P with relay interface Japan	Förster Technik GmbH	Zeichnungs-Nr. plan386a	Blatt 4
						Versions-Nr. 1	
Änderung	Ind.	Datum	Name		gezeichnet Name Ruh	Datum 22.06.99	von 7 Blätter

=ST1-A3 relay interface

=ST1-A3-H1

=ST1-A3-H2

=ST1-A3-H7

=ST1-A3-H8

=ST1-A3-H3



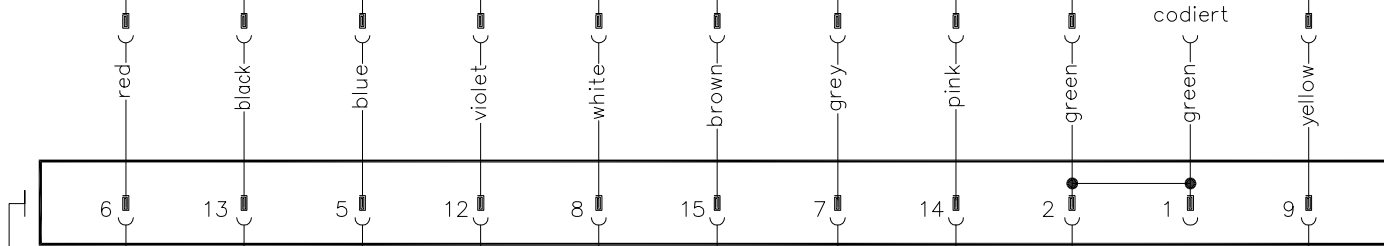
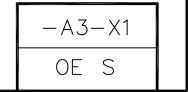
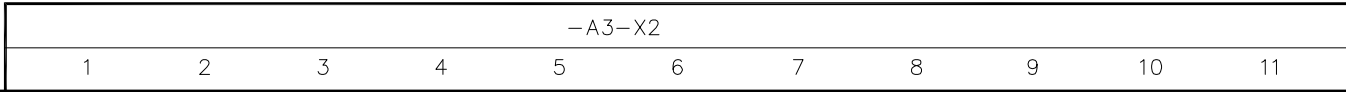
24V DC/AC

24V DC/AC

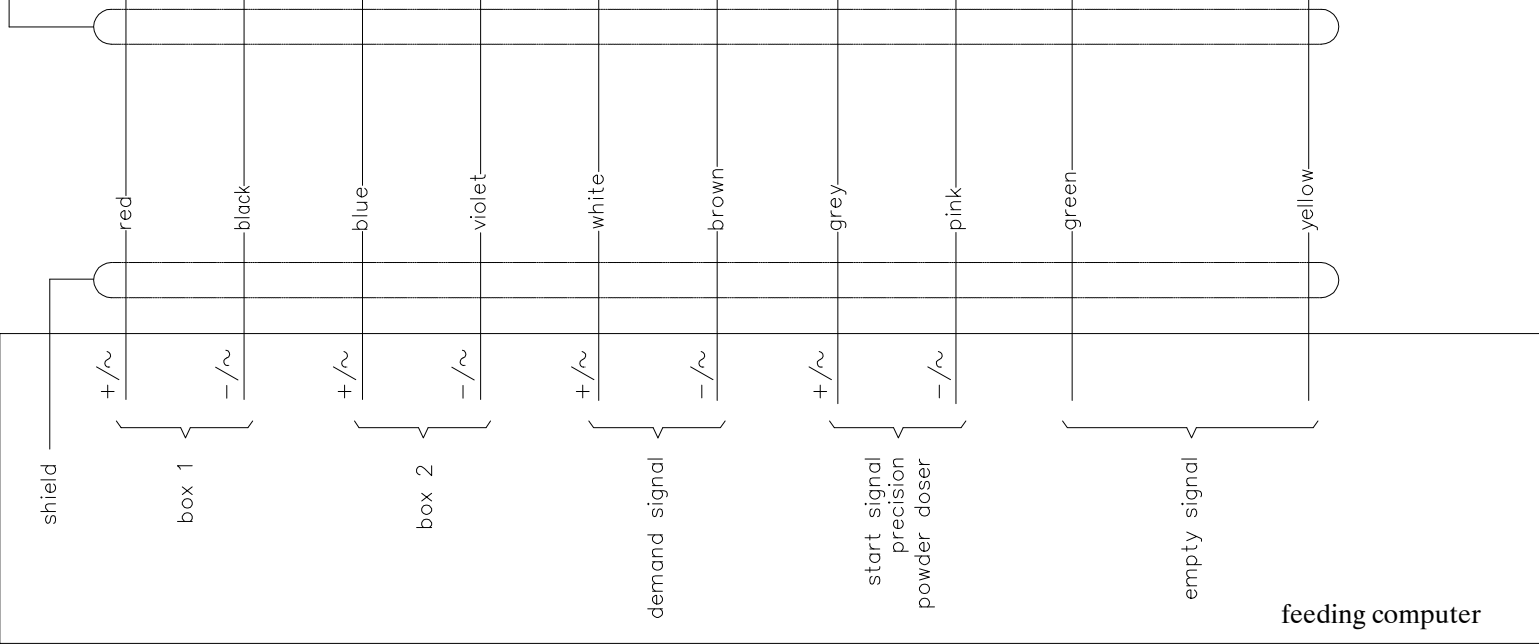
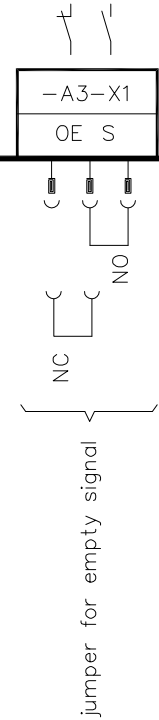
24V DC/AC

24V DC/AC

NC/NO



D-Sub-plug  
=ST1-X13  
D-Sub-socket

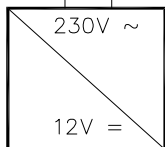


				TAK*-SM1-30-P with relay interface Japan		Förster Technik GmbH		Zeichnungs-Nr. plan386a		Blatt 5	
						gezeichnet		Datum 22.06.99		Versions-Nr. 1	
Änderung				Ind.		Datum		Name			

=TP1 manual feeding pump

=ST1-X2.L1'  
230V ~  
=ST1-X2.L2 /3.9

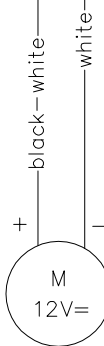
=ST1-X2.L1' brown  
=ST1-X2.L2 blue



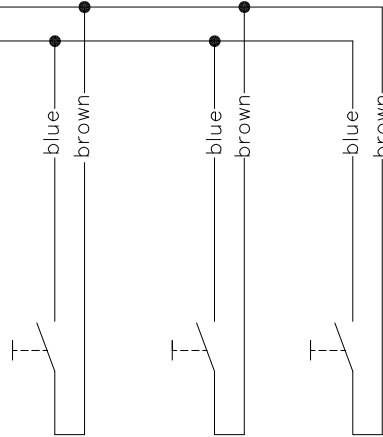
=TP1-A1  
mains adapter  
10VA

=TP1-X1.orange

=TP1-X1.grey  
=TP1-X1.beige



=TP1-M1  
feeding pump



=TP1-S3  
key automatic feeder

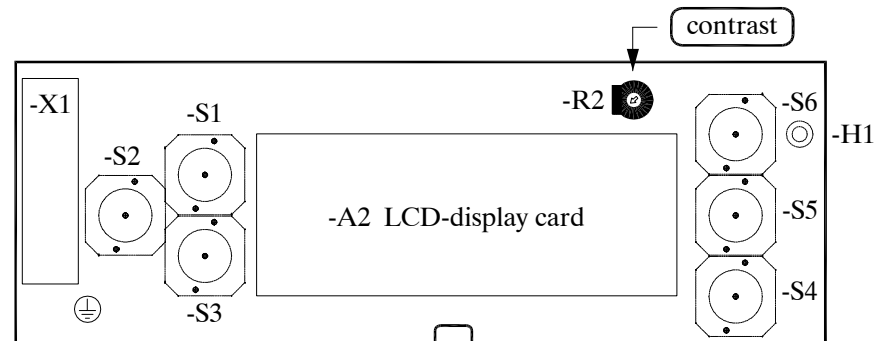
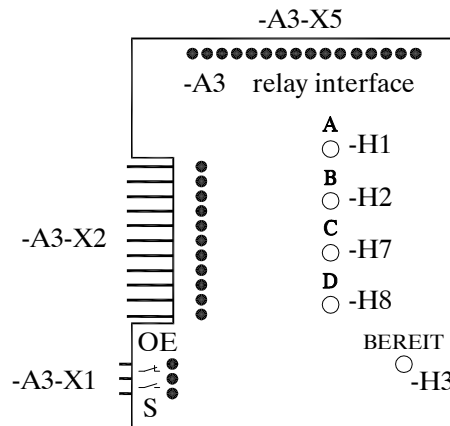
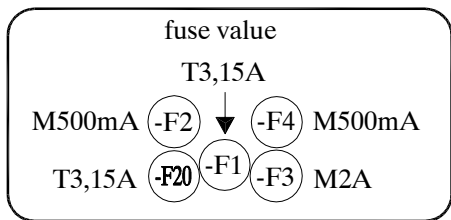
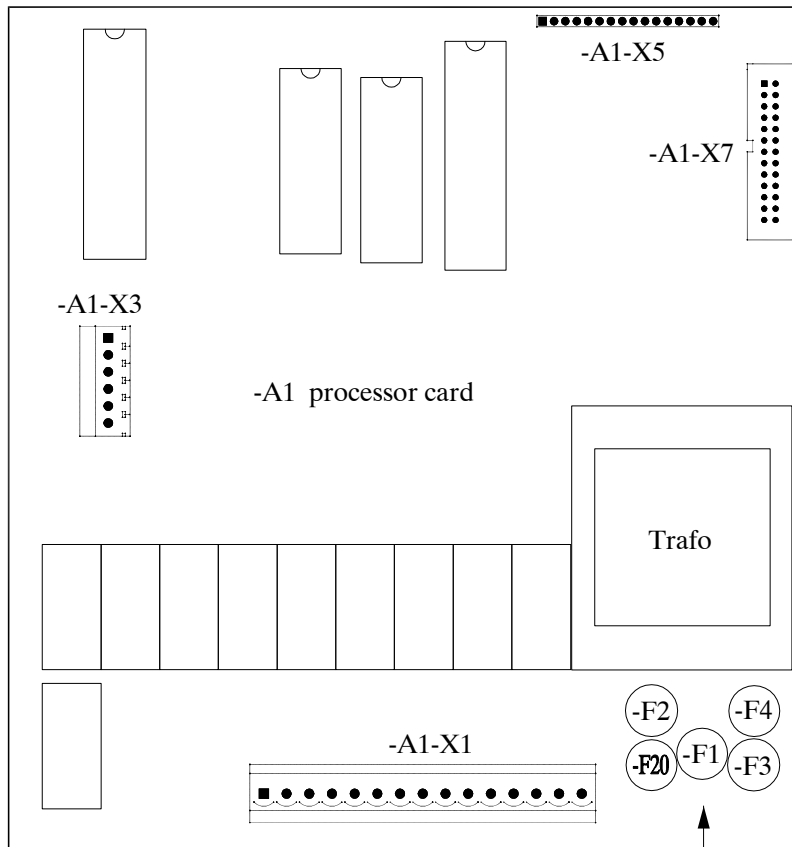
=TP1-S1  
key feeding box 1

=TP1-S2  
key feeding box 2

Änderung	Ind.	Datum	Name

TAK\*-SM1-30-P  
with relay interface  
Japan

Förster Technik GmbH	Zeichnungs-Nr.	plan386a	Blatt 6
	Versions-Nr.	1	
gezeichnet	Datum	22.06.99	von 7 Blätter
	Name	Ruh	



Änderung	Ind.	Datum	Name

TAK\*-SM1-30-P  
with relay interface  
Japan

Förster Technik GmbH	Zeichnungs-Nr.	plan386a	Blatt 7
	Versions-Nr.	1	
gezeichnet	Datum 22.06.99		von 7 Blätter
	Name Ruh		